OVER VEV

EN .V7



NA

non-adhesive

SA

strongly adhesive

FR

flame-retardant version available on request

PRD

digital printing possible

PRS

screen printing possible

PR+

digital/screen printing possible

PR+*

digital/screen printing possible
Prior to printing a corona or plasma
treatment has to be carried out.
By request available in pre-treated version.

PRS*

screen printing possible Prior to printing a corona or plasma treatment has to be carried out. By request available in pre-treated version.

wet room suitability

limited suitability for wet rooms

AR

abrasion-resistant

AR+

scratch-resistant

+ ▼

entire panel length not shown in image

LEATHER-LINE (LL) 13

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Here we could tell you about ...

- our over 35 years of experience that helped us becoming the market leader
- our wide product portfolio with more than 300 storing designs
- our short delivery time and just-in-time projects
- our high standards in quality and processing.

Or as we, as a design sheet manufacturer in green Upper Austria, focus on lastingness using 100% PVC-free material. However, this is what you assume anyway, and from our point of view - rightly!

The SIBU designer team gets inspired by fashion, architecture, furniture, automotives and sport, perceives trends and works out concepts for individual demands.

Precise. Innovative. Stylish.

If you also believe in these values, we should become acquainted!



LL CORD Stony Ground



LL CORD Dove Tale



LL CORD Charcoal Light



LL ROMBO 40 Bianco matt



LL ROMBO 40 Creme matt



LL ROMBO 40 Nero matt



LL ROMBO 85 Bianco matt



LL ROMBO 85 Creme matt



LL ROMBO 85 Mocca matt



LL ROMBO 85 Nero matt



LL CRISTAL ROMBO 85 Bianco matt/Silver



LL QUADRO Bianco matt



LL QUADRO Creme matt



LL QUADRO Nero matt



LL QUADRO LUXURY Bronze



LL COLLAGE Oro



LL Charcoal Dark



LL Charcoal Light



LL Dove Tale



LL London Clay



LL Stony Ground



LL LEGUAN Silver



LL LEGUAN Gold



LL LEGUAN Copper



LL LEGUAN Nero



LL LEGUAN Silk



LL LEGUAN



LL PERSIAN Gold



LL PERSIAN Metallic



LL PEARL RAY Gold



LL FLORAL White



LL FLORAL VINTAGE Silver/ Silver



LL FLORAL White/Silver matt



LL FLORAL White/Gold matt



LL FLORAL Black/Silver matt

SHOWCASE

SIBUGLAS



SG CURVED Silver AR+



SG CURVED Gold AR+



SG CURVED Rose AR+



SG ALIGNED Silver AR+



SG ALIGNED Gold AR+



SG ALIGNED Rose AR+



SG GRID Silver AR+



SG GRID Gold AR+



SG GRID Rose AR+



SG GENESIS Grey AR+



SG MARBLE Brown AR+



SG MARBLE Alpine AR+



SG MARBLE Black AR+



SG MARBLE White AR+



SG MARBLE Grey AR+



SG MARBLE Emperador AR+



SG LEGUAN Bianco met AR+



SG LEGUAN Silver AR+



SG LEGUAN Silk AR+



SG LEGUAN Gold AR+



SG LEGUAN Copper AR+



SG LEGUAN Nero AR+



SG VINTAGE Silver AR+



SG VINTAGE Copper AR+



SG LUXURY Gold AR+



SG LUXURY Bronze AR+



SG OLD Platin AR+



suitable balancing sheet

WOOD-LINE



WL Carbonized Wood



WL Wenge Wood



WL Maple Alpine



WL Nutwood



WL Nutwood Country

DECO-LINE



DM OXIDIZED Silver AR



DM OXIDIZED Autumn AR



DM OXIDIZED Copper AR



DM OXIDIZED Nickel AR



DM OXIDIZED Platin AR



DM OXIDIZED Titan AR



DM SLIGHTLY USED Gold AR



DM SLIGHTLY USED Bronze AR USED Copper AR



DM SLIGHTLY



DM SLIGHTLY USED Titan AR



DM METALLIC USED Champagne AR



DM METALLIC USED Silver AR



DM METALLIC USED Titan AR



DM METALLIC **USED Ivory AR**



DM METALLIC USED Sand AR



DM METALLIC **USED Bronze AR**



DM METALLIC USED Steel AR



DM REFINED METAL Silver AR



DM REFINED METAL Titan AR

DECO-LINE



DM SILENT Gold DM Iron Age AR





DM CLASSY Silver AR



DM CLASSY Bronze AR



DM CLASSY Copper AR



DM CLASSY Gold DM CLASSY AR



Black AR



DM LUXURY Silver AR



DM LUXURY Bronze AR



DM LUXURY Gold AR



DM MONSOON VINTAGE Brown



DM MARBLE White



DM VINTAGE Copper



DM VINTAGE Silver



DM CEMENT Light



DM CEMENT Dark



DM MAGIC White AR



DM MAGIC Black AR



DM Travertin



DM GALAXY Silver



DM Hollywood



DM Hollywood



DM Aqua



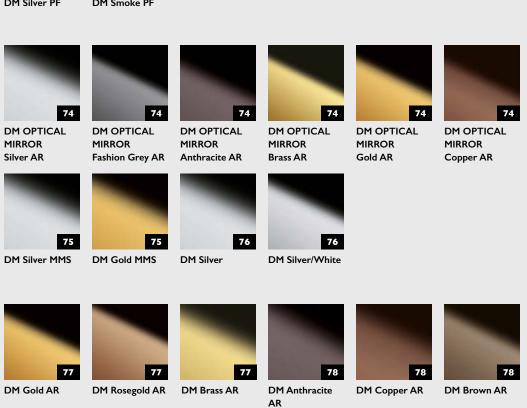
DM LUXURY Holografico

DECO-LINE



DM Silver PF

DM Smoke PF





DM Iceblue AR

DM Fashion Grey DM Bronze





DM Champagne



DM Gold 30



DM Fashion Red



DM Brass brushed matt AR



DM Gold brushed matt AR



DM Silver brushed



DM HGS



DM Champagne brushed



DM Titan brushed



DM Rose AR

DM Copper brushed

SHOWCASE

MULTISTYLE



MS 3x3 flex Classic Silver



MS 3x3 flex Classic Gold AR



MS 5x5 flex Classic Hollywood



MS 5x5 flex Classic Silver



MS 5x5 flex Classic Gold AR



MS 5x5 flex Classic GALAXY Silver



MS 5x5 flex Classic MAGIC White



MS 5x5 flex Classic MAGIC Black



MS 10x10 flex Classic Silver



Classic Gold AR



MS 20x20 flex Classic Silver



MS 20x20 flex Classic Gold AR



MSC 10x10 flex Classic Silver



MSC 30x30 flex Classic Silver

STRUCTURE-LINE



SL CRASHED OLD Platin



SL CRASHED Silver



SL IMPACT VINTAGE Silver



SL IMPACT ANTIQUE Bronze



SL LAVA VINTAGE SL RACE Copper VINTAGE



SL RACE VINTAGE Silver/ Bronze



SL RACE VINTAGE Copper/ Silver



SL CROCO Silver PF/Silver



SL CROCO Smoke PF/Silver



SL SQUARE 3 HGS

ACRYLIC-LINE



AC MOTION ONE White



AC MOTION ONE Black



AC MOTION TWO White



AC MOTION TWO Black

TRANSLUCENT-LINE



TL LINEA 104x62 OLD Platin



TL LINEA 104x62 SILENT

PUNCH-LINE / 3D



PL3D Q-10-30 OLD Platin/Silver



PL3D H-10-30 Pearl White PF/Gold



PL3D ROSES Pearl White PF/ Gold



PL3D ROSES Silver PF/Silver



PL3D Q 10-40-40 Silver PF/Silver



PL3D Q 10-40-40 Smoke PF T1/ Silver matt



PL3D Q 5-15-15 Black T1/Silver



PL Q 5-15-15 Silver PF

FABRIC-LINE



FL PELO Marabu



FL VELVET Bordeaux



FLVELVET Avocado



FL VELVET Curry



FL VELVET Mocha



FL VELVET Coal



FL VELVET Pearl



FL VELVET Volcano

ANTIGRAV

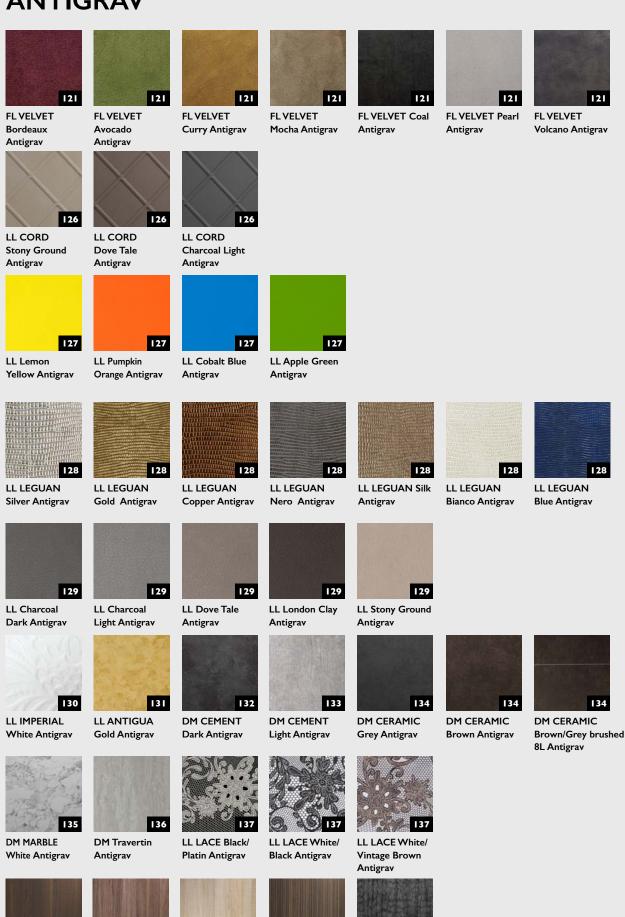
138

WL Nutwood

Country Antigrav

WL Nutwood

Antigrav



138

WL Maple Alpine

Antigrav

121

134

WL Carbonized

Wood Antigrav

139

WL Wenge Wood

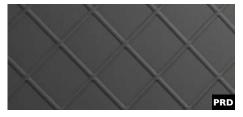
Antigrav



LL CORD Stony Ground 2600 x 1000 / **NA** 19542 / **SA** 19545



LL CORD Dove Tale 2600 × 1000 / **NA** 19532 / **SA** 19544



LL CORD Charcoal Light 2600 x 1000 / **NA** 19543 / **SA** 19546



2600 x 1000



LL CORD

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	2	2,13
Max. relief height mm	3,2	3,33
Temperature stability	up to 60 °C	
Wet room suitability		
Rolled packable *	~	~

 $^{^{\}ast}$ Design sheets to be rolled with the decor side outwardly (both – NA and SA version).We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	NA	SA
Special formats	_	_
Further thicknesses	_	_
Cuttings	~	~
Magnetic from 3 sheets	/	
PVA pre-treatment	~	_

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	/	✓
Sawing	/	_
Laser cutting	/	✓
Hot bending	/	_
PVA compressible	✓	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A2

Special colors

On request









LL ROMBO 40 Bianco matt 2600 x 1000 / NA 15025 / SA 15041



LL ROMBO 40 Creme matt 2600 × 1000 / **NA** 13848 / **SA** 13863



LL ROMBO 40 Nero matt 2600 x 1000 / NA 15014 / SA 15029

LL ROMBO 40

Product characteristics

NA	SA
HIPS, PE-foam	
PU-leather	
3,8	4,04
5,0	5,24
up to 60 °C	
~	~
	HIPS, P PU-le 3,8 5,0

 $^{^{\}ast}$ Design sheets to be rolled with the decor side outwardly (both – NA and SA version).We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Processing

Cutting, punching	~	~
Drilling	✓	✓
Laser cutting	✓	✓
Hot bending	_	_
PVA compressible	_	_
Smallest bending radius	300 mm	300 mm

Extra equipment

	NA	SA
Special formats	_	_
Further thicknesses	_	_
Cuttings	~	~
Magnetic	<u>-</u>	
PVA pre-treatment	_	_

Accessories

SIBUKLE	Spatula A2

Special colors

On request

|5 / SIBU | DESIGN

2600 × 1000



LL ROMBO 85 Bianco matt 2600 x 1000 / **NA** 15026 / **SA** 15042



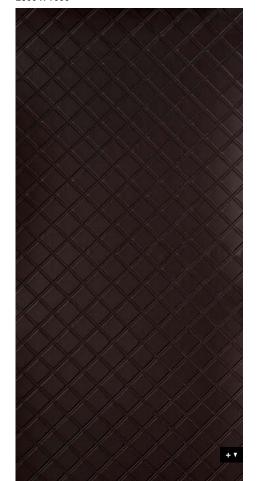
LL ROMBO 85 Creme matt 2600 x 1000 / **NA** 13852 / **SA** 13867

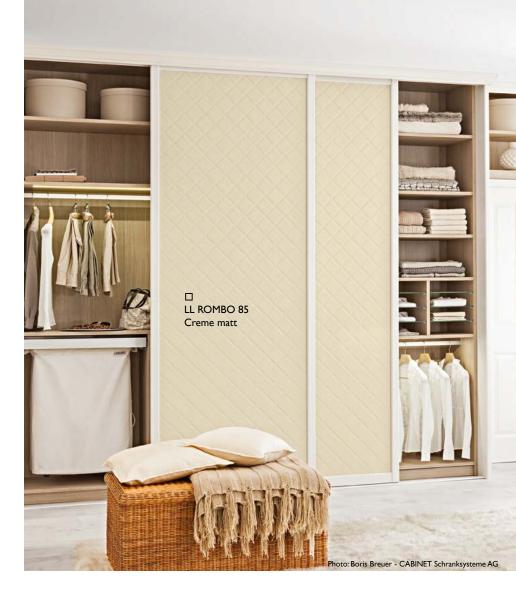


LL ROMBO 85 Mocca matt 2600 × 1000 / **NA** 15021 / **SA** 15037



LL ROMBO 85 Nero matt 2600 × 1000 / **NA** 15015 / **SA** 15030





LEATHER-LINE

LL ROMBO 85

Product characteristics

	NA	SA
Base material	HIPS, PE-foam	
Surface material	PU-leather	
Material thickness mm	3,8	4,04
Max. relief height mm	5,0	5,24
Temperature stability	up to 60 °C	
Wet room suitability		
Rolled packable *	~	~

 $^{^{\}ast}\,$ Design sheets to be rolled with the decor side outwardly (both – NA and SA version).We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	NA	SA
Special formats	_	_
Further thicknesses	_	_
Cuttings	~	~
Magnetic	_	
PVA pre-treatment	_	_

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	~
Laser cutting	1	~
Hot bending	_	_
PVA compressible	_	_
Smallest bending radius	300 mm	300 mm

Accessories

Special colors

On request







LL CRISTAL ROMBO 85 Bianco matt/Silver $2600 \times 1000 /$ SA 15044

LL CRISTAL ROMBO 85

Product characteristics

SA
HIPS, PE-foam
PU-leather, crystal: PMMA
4,04
5,24
up to 60 °C
✓

 $^{^{\}ast}$ Design sheets to be rolled with the decor side outwardly (both – NA and SA version).We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	SA
Special formats	_
Further thicknesses	_
Cuttings	✓
Magnetic	_
PVA pre-treatment	_

Processing

	34
Cutting, punching	~
Drilling	~
Laser cutting	\
Hot bending	_
PVA compressible	_
Smallest bending radius	300 mm

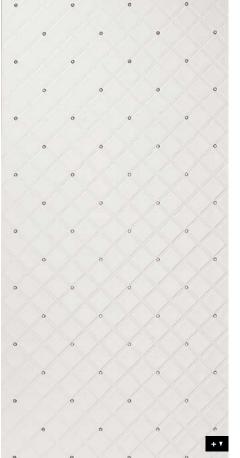
Accessories

SIBUKLE	Spatula A2

Special colors

On request

17/SIBU|DESIGN



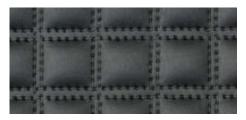
2600 × 1000



LL QUADRO Bianco matt 2600 x 1000 / **NA** 16420 / **SA** 15175



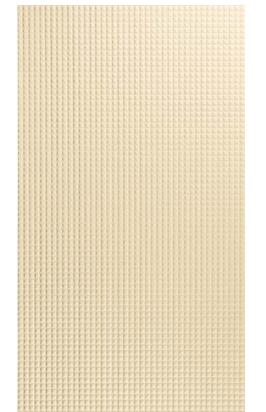
LL QUADRO Creme matt 2600 × 1000 / **NA** 14273 / **SA** 14277



LL QUADRO Nero matt 2600 × 1000 / **NA** 15017 / **SA** 15032







LEATHER-LINE

LL QUADRO

Product characteristics

	NA	SA
Base material	HIPS, PE-foam	
Surface material	PU-leather	
Material thickness mm	2,8	3,04
Max. relief height mm	4,8	5,04
Temperature stability	up to 60 °C	
Wet room suitability		
Rolled packable *	~	~

 $^{^{\}ast}\,$ Design sheets to be rolled with the decor side outwardly (both – NA and SA version).We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	NA	SA
Special formats	_	_
Further thicknesses	_	_
Cuttings	~	~
Magnetic	_	_
PVA pre-treatment	_	_

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Laser cutting	1	1
Hot bending	_	_
PVA compressible	_	_
Smallest bending radius	300 mm	300 mm

Accessories

SIBUKLE	Spatula A2

Special colors

On request





LL QUADRO LUXURY Bronze 2600 × 1000 / **NA** 17831 / **SA** 17851

LL QUADRO

Product characteristics

	NA	SA
Base material	HIPS, PE-foam	
Surface material	PU-leather	
Material thickness mm	2,8	3,04
Max. relief height mm	4,8	5,04
Temperature stability	up to 60 °C	
Wet room suitability		
Rolled packable *	1	~

 $^{^{\}ast}$ Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	NA	SA
Special formats	_	_
Further thicknesses	_	_
Cuttings	~	✓
Magnetic	_	_
PVA pre-treatment	_	_

Processing

NA	3A
>	✓
✓	✓
✓	<
-	-
_	_
300 mm	300 mm
	✓✓✓––

Accessories

SIBUKLE	Spatula A2

Special colors

On request

19/SIBU | DESIGN

2600 x 1000





LL COLLAGE Oro 2600 x 1000 / 1,9 / **NA** 13923 / **SA** 13926







LL COLLAGE

Product characteristics

	NA	SA	
Base material	н	HIPS	
Surface material	PU-le	PU-leather	
Material thickness mm	1,9	2,15	
Max. relief height mm	3,5	3,75	
Temperature stability	up to	60 °C	
Wet room suitability	-		
Rolled packable *	✓	~	
Trained parameter			

Processing

	NA	SA
Cutting, punching	~	~
Drilling	✓	✓
Sawing	1	_
Laser cutting	1	1
Hot bending	✓	_
PVA compressible	~	_
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	_	_
Further thicknesses	_	_
Cuttings	✓	✓
Magnetic from 3 sheets	~	
PVA pre-treatment Oro	_	_

Accessories

SIBUKLE

,		
	Special colors	
	On request	

Spatula A2

SIBU | DESIGN \ 20

* Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 \times 480 mm).





LL Charcoal Dark 2600 × 1000 / **NA** 19299 / **SA** 19302



LL Charcoal Light 2600 × 1000 / NA 19298 / SA 19301



LL Dove Tale 2600 x 1000 / **NA** 19013 / **SA** 19024



LL London Clay 2600 x 1000 / **NA** 19014 / **SA** 19025



LL Stony Ground 2600 × 1000 / **NA** 19012 / **SA** 19023

LEATHER-LINE

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,95	2,08
Temperature stability	up to 60 °C	
Wet room suitability		
Rolled packable *	~	~

 $^{^{\}ast}$ Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	1	\
Sawing	✓	_
Laser cutting	1	1
Hot bending	1	_
PVA compressible	~	_
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	~	✓
Cuttings	~	✓
Magnetic from 3 sheets	/	
PVA pre-treatment	~	_

Accessories

SIBUKLE	Spatula A I

Special colors

On request



LL LEGUAN Silver 2600 × 1000 / **NA** 12883 / **SA** 12893



LL LEGUAN Gold 2600 × 1000 / **NA** 13480 / **SA** 13478

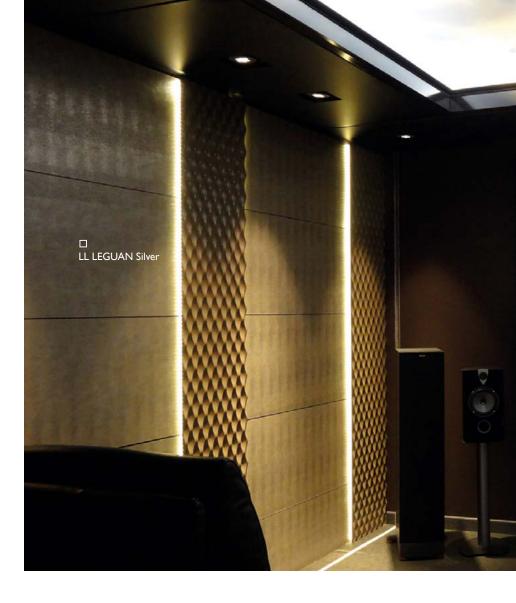


LL LEGUAN Copper 2600 × 1000 / **NA** 12884 / **SA** 12894



LL LEGUAN Nero 2600 × 1000 / **NA** 14778 / **SA** 14797





LEATHER-LINE

LL LEGUAN

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,5	1,63
Temperature stability	up to 60 °C	
Wet room suitability		
Rolled packable *	~	~

 $^{^{\}ast}$ Design sheets to be rolled with the decor side outwardly (both – NA and SA version).We recommend rolling not more than 3 sheets per carton (480 \times 480 mm).

Processing

	NA	SA
Cutting, punching	~	✓
Drilling	/	✓
Sawing	~	_
Laser cutting	~	~
Hot bending	~	_
PVA compressible	/	_
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	~	~
Cuttings	~	~
Magnetic from 3 sheets	✓	
PVA pre-treatment	~	_

Accessories

SIBUKLE	Spatula A I	

Special colors

_





LL LEGUAN Silk 2600 x 1000 / 1,5 mm / NA 16451 / SA 16452



LL LEGUAN Bianco 2600 x 1000 / 1,4 mm / NA 15609 / SA 15610

LL LEGUAN

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,4 / 1,5	1,53 / 1,63
Temperature stability	up to 60 °C	
Wet room suitability	Silk	
	Bianco	
Rolled packable *	~	✓

Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	~	~
Magnetic from 3 sheets	✓	
PVA pre-treatment	~	_

Processing

	NA	SA
Cutting, punching	/	✓
Drilling	/	✓
Sawing	/	1
Laser cutting	/	<
Hot bending	✓	-
PVA compressible	/	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A I

Special colors

23 / SIBU | DESIGN





LL PERSIAN Gold 2600 × 1000 / **NA** 15656 / **SA** 15660



LL PERSIAN Metallic 2600 x 1000 / **NA** 15655 / **SA** 15659





LEATHER-LINE

LL PERSIAN

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,9 2,03	
Temperature stability	up to 60 °C	
Wet room suitability		
Rolled packable *	~	~

^{*} Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 \times 480 mm).

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	/	✓
Sawing	✓	_
Laser cutting	1	1
Hot bending	✓	_
PVA compressible	✓	_
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On re	equest
Further thicknesses	~	~
Cuttings	~	~
Magnetic from 3 sheets		/
PVA pre-treatment	✓	_

Accessories

SIBUKLE	Spatula A2

Special colors

_





LL PEARL RAY Gold 2600 × 1000 / **NA** 17015 / **SA** 17016

LL PEARL RAY

Product characteristics

	NA	3A
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,6	1,73
Temperature stability	up to 60 °C	
Wet room suitability		
Rolled packable *	~	~

^{*} Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Processing

	ITA	34
Cutting, punching	/	✓
Drilling	/	✓
Sawing	✓	_
Laser cutting	/	<
Hot bending	✓	-
PVA compressible	✓	_
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On re	equest
Further thicknesses	~	~
Cuttings	~	✓
Magnetic from 3 sheets	1	
PVA pre-treatment	~	_

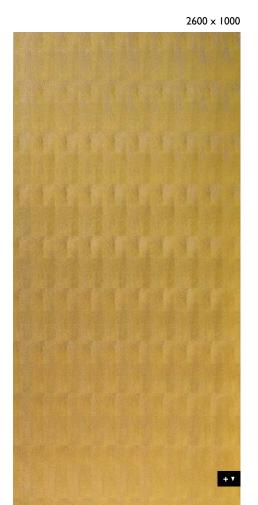
Accessories

SIBUKLE	Spatula A I
	_

Special colors

On request

25 / SIBU | DESIGN





LL FLORAL White 2600 × 1000 / **NA** 13470 / **SA** 13473





LEATHER-LINE

LL FLORAL

Product characteristics

	NA	SA
Base material	Н	IPS
Surface material	PU-le	eather
Material thickness mm	2,1	2,23
Max. relief height mm	2,9	3,03
Temperature stability	up to	60 °C
Wet room suitability		
Rolled packable *	~	~

 $^{^{\}ast}$ Design sheets to be rolled with the decor side outwardly (both – NA and SA version).We recommend rolling not more than 3 sheets per carton (480 \times 480 mm).

Extra equipment

	NA	SA
Special formats	_	_
Further thicknesses	_	_
Cuttings	~	~
Magnetic from 3 sheets	•	/
PVA pre-treatment	~	_

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	/	/
Sawing	/	_
Laser cutting	/	✓
Hot bending	/	_
PVA compressible	✓	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A2

Special colors

On request





LL FLORAL VINTAGE Silver/Silver 2600 × 1000 / **NA** 17266 / **SA** 17267



LL FLORAL White/Silver matt 2600 × 1000 / **NA** 13418 / **SA** 13414



LL FLORAL White/Gold matt 2600 x 1000 / NA 13419 / SA 13415



LL FLORAL Black/Silver matt 2600 x 1000 / **NA** 13416 / **SA** 13412

LL FLORAL

Product characteristics

	NA	3A
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,9	2,03
Max. relief height mm	2,9	3,03
Temperature stability	up to 60 °C	
Wet room suitability		
Rolled packable *	~	~

 $^{^{\}rm E}$ Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 \times 480 mm).

Processing

Cutting, punching	✓	✓
Drilling	/	/
Sawing	/	_
Laser cutting	✓	✓
Hot bending	✓	_
PVA compressible	✓	_
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	_	_
Further thicknesses	_	_
Cuttings	~	~
Magnetic from 3 sheets		/
PVA pre-treatment	~	_

Accessories

SIBUKLE	Spatula A2

Special colors

On request

27 / SIBU | DESIGN



SIBUGLAS





SG CURVED Silver AR+ $2600 \times 1000 / NA 20177 / SA 20215$



SG CURVED Gold AR+ $2600 \times 1000 / NA 20176 / SA 20214$



SG CURVED Rose AR+ $2600 \times 1000 / NA 20178 / SA 20216$



2600 x 1000



SIBUGLAS scratch-resistant

SG CURVED AR+

Product characteristics

	NA	SA
Base material	PM	MA
Surface material	PU-leather	
Material thickness mm	2,9	3,03
Temperature stability	up to	60 °C
Wet room suitability	••	
Abrasion resistance		
Rolled packable	_	_

Processing

	NA	SA
Cutting, punching	_	_
Drilling	/	✓
Sawing	~	✓
Laser cutting	~	~
Hot bending	_	_
PVA compressible	~	_
Smallest bending radius	1000) mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	~
Cuttings	✓	~
Magnetic from 3 sheets*		/
PVA pre-treatment	_	_

^{*} Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE	Spatula A2
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SG ALIGNED Silver AR+ 2600 x 1000 / **NA** 20180 / **SA** 20219



SG ALIGNED Gold AR+ 2600 x 1000 / **NA** 20179 / **SA** 20218



SG ALIGNED Rose AR+ $2600 \times 1000 / NA 20181 / SA 20217$

SG ALIGNED AR+

Product characteristics

NA	SA
PM	MA
PU-le	ather
2,9	3,03
up to	60 °C
_	_
	PM PU-le

Processing

	INA	34
Cutting, punching	_	_
Drilling	✓	✓
Sawing	✓	✓
Laser cutting	✓	✓
Hot bending	-	_
PVA compressible	/	_
Smallest bending radius	1000) mm

Extra equipment

	NA	SA
Special formats	On re	equest
Further thicknesses	~	~
Cuttings	✓	~
Magnetic from 3 sheets*		/
PVA pre-treatment	_	_

^{*} Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE Spatula A2

Special colors

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2600 × 1000



SG GRID Silver AR+ $2600 \times 1000 / NA 20183 / SA 20222$



SG GRID Gold AR+ $2600 \times 1000 / NA 20182 / SA 20221$



SG GRID Rose AR+ 2600×1000 / **NA** 20184 / **SA** 20220



2600 × 1000



SG GRID AR+

Product characteristics

	NA	SA
Base material	PM	MA
Surface material	PU-le	eather
Material thickness mm	2,9	3,03
Temperature stability	up to	60 °C
Wet room suitability	-	
Abrasion resistance		
Rolled packable	_	_

Processing

	NA	SA
Cutting, punching	_	_
Drilling	/	✓
Sawing	/	✓
Laser cutting	/	✓
Hot bending	_	_
PVA compressible	/	_
Smallest bending radius	1000	mm

Extra equipment

	NA	SA
Special formats	On re	equest
Further thicknesses	✓	~
Cuttings	~	✓
Magnetic from 3 sheets*		/
PVA pre-treatment	_	_

 $[\]ensuremath{^{*}}$ Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE	Spatula A2
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SG GENESIS Grey AR+ $2600 \times 1000 / NA \ 20185 / SA \ 20223$

SG GENESIS Grey AR+

Product characteristics

	NA	SA
Surface material	Pî	MMA
Back side material	P	aper
Material thickness mm	2,3	2,43
Temperature stability	up to	o 60 °C
Wet room suitability	-	•••
Abrasion resistance		
Rolled packable	_	_

Processing

	NA	SA
Cutting, punching	_	_
Drilling	~	~
Sawing (supported by a panel)	~	~
Laser cutting	~	~
Hot bending	_	_
PVA compressible	~	_
Smallest bending radius	1000	mm

Extra equipment

	NA	SA
Special formats	On r	equest
Further thicknesses	~	/
Cuttings	1	1
Magnetic from 3 sheets *	,	/
PVA pre-treatment	_	_

^{*} Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

	SIBUKLE	Spatula A2
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SG MARBLE Brown AR+ $2600 \times 1000 / NA 19331 / SA 19342$





SIBUGLAS scratch-resistant

SG MARBLE Brown AR+

Product characteristics

	NA	SA
Surface material	PMMA	
Back side material	Paper	
Material thickness mm	2,3	2,43
Temperature stability	up to	60 °C
Wet room suitability	-	
Abrasion resistance		
Rolled packable	_	_

Processing

	NA	SA
Cutting, punching	_	_
Drilling	1	/
Sawing (supported by a panel)	/	/
Laser cutting	/	1
Hot bending	_	_
PVA compressible	✓	_
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	On r	equest
Further thicknesses	✓	/
Cuttings	✓	/
Magnetic from 3 sheets *	,	/
PVA pre-treatment	_	_

^{*} Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

SIBU | DESIGN \ 34

Accessories

SIBUKLE	Spatula A2
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SG MARBLE Alpine AR+ 2600 x 1000 / **NA** 19329 / **SA** 19340

SG MARBLE Alpine AR+

Product characteristics

NA	SA
PMMA	
Paper	
2,3	2,43
up to 60 °C	
_	_
	PI P 2,3

Processing

	NA	SA
Cutting, punching	_	_
Drilling	~	~
Sawing (supported by a panel)	~	~
Laser cutting	~	~
Hot bending	_	_
PVA compressible	~	_
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	On r	equest
Further thicknesses	✓	~
Cuttings	✓	~
Magnetic from 3 sheets *	,	/
PVA pre-treatment	_	_

^{*} Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE	Spatula A2	











SG MARBLE Black AR+ $2600 \times 1000 / NA 19330 / SA 19341$





SIBUGLAS scratch-resistant

SG MARBLE Black AR+

Product characteristics

	NA	SA
Surface material	PI	MMA
Back side material	Р	aper
Material thickness mm	2,3	2,43
Temperature stability	up to	o 60 °C
Wet room suitability	-	
Abrasion resistance		
Rolled packable	_	_

Processing

	NA	SA
Cutting, punching	_	_
Drilling	~	1
Sawing (supported by a panel)	~	1
Laser cutting	~	~
Hot bending	_	_
PVA compressible	~	_
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	On r	equest
Further thicknesses	✓	/
Cuttings	✓	~
Magnetic from 3 sheets *	,	/
PVA pre-treatment	_	_

^{*} Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

SIBU | DESIGN | 36

Accessories

SIBUKLE	Spatula A2
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_





2600 x 1000 / **NA** 19334 / **SA** 19345

SG MARBLE White AR+

Product characteristics

	NA	SA
Surface material	PMMA	
Back side material	Paper	
Material thickness mm	2,3 2,43	
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	_	_

Processing

	NA	SA
Cutting, punching	_	_
Drilling	~	~
Sawing (supported by a panel)	~	~
Laser cutting	~	~
Hot bending	_	_
PVA compressible	~	_
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA SA	
Special formats	On request	
Further thicknesses	/ /	
Cuttings	/ /	
Magnetic from 3 sheets *	/	
PVA pre-treatment	_	_

^{*} Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

	SIBUKLE	Spatula A2
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Special colors

- p - c - a -		
	_	







SG MARBLE Grey AR+ $2600 \times 1000 / NA 19333 / SA 19344$

2600 × 1000



SIBUGLAS scratch-resistant

SG MARBLE Grey AR+

Product characteristics

	NA	SA
Surface material	PMMA	
Back side material	Paper	
Material thickness mm	2,3 2,43	
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	_	_

Processing

	NA	SA
Cutting, punching	_	_
Drilling	/	~
Sawing (supported by a panel)	1	1
Laser cutting	~	1
Hot bending	_	_
PVA compressible	/	_
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA	
Special formats	On r	On request	
Further thicknesses	✓	/ /	
Cuttings	✓	/ /	
Magnetic from 3 sheets *	,	/	
PVA pre-treatment	_	_	

^{*} Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



Accessories

SIBUKLE	Spatula A2
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Special colors







SG MARBLE Emperador AR+ 2600 x 1000 / NA 19332 / SA 19343

SG MARBLE Emperador AR+

Product characteristics

PN	
PMMA	
Paper	
2,3 2,43	
up to 60 °C	
_	_
_	2,3

Processing

Cutting, punching	_	_
Drilling	~	~
Sawing (supported by a panel)	~	~
Laser cutting	~	~
Hot bending	_	_
PVA compressible	~	_
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	On r	equest
Further thicknesses	~	~
Cuttings	~	~
Magnetic from 3 sheets *	~	
PVA pre-treatment	_	_

^{*} Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE	Spatula A2	

Special colors







SG LEGUAN Bianco met AR+ $2600 \times 1000 / NA 19304 / SA 19305$



SG LEGUAN Silver AR+ $2600 \times 1000 / NA 16975 / SA 16979$



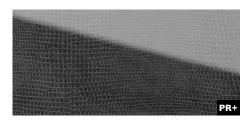
SG LEGUAN Silk AR+ $2600 \times 1000 / NA 20275 / SA 20276$



SG LEGUAN Gold AR+ $2600 \times 1000 / NA 16977 / SA 16982$



SG LEGUAN Copper AR+ 2600 x 1000 / NA 16976 / SA 16981



SG LEGUAN Nero AR+ $2600 \times 1000 / NA 18089 / SA 18095$



SG LEGUAN AR+

Product characteristics

NA	SA
PMI	MA
PU-le	ather
2,8	2,93
up to	60 °C
_	_
	PMI PU-le

Processing

	NA	SA
Cutting, punching	_	_
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	_	_
PVA compressible	✓	_
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	On re	quest
Further thicknesses	✓	✓
Cuttings	~	✓
Magnetic from 3 sheets *	~	/
PVA pre-treatment	_	_

Special colors

Accessories

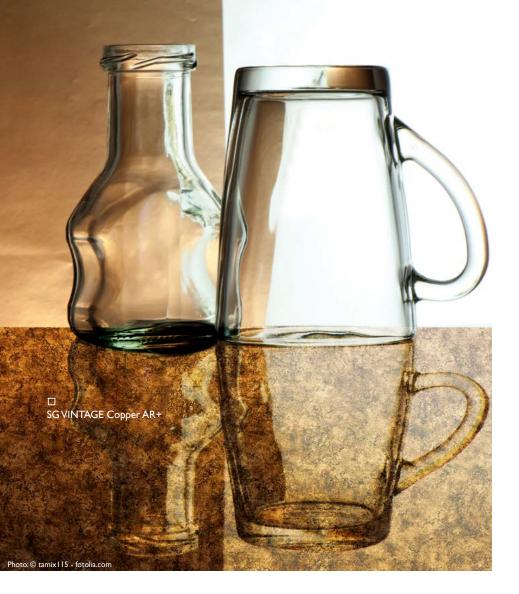
SIBUKLE

On request

Spatula A2

 $[\]ensuremath{^{*}}$ Ground must be real metal or a SIBU metal foil SA (ref. 17637, self adhesive).







SG VINTAGE Silver AR+ 2600 x 1000 / NA 17197 / SA 17199



SG VINTAGE Copper AR+ 2600 × 1000 / **NA** 17198 / **SA** 17200

SG VINTAGE AR+

Product characteristics

	110	34
Surface material	PM	IMA
Back side material	PU-le	eather
Material thickness mm	2,8	2,93
Temperature stability	up to	60 °C
Wet room suitability		
Abrasion resistance		
Rolled packable	_	_
	'	

Processing

	NA	SA
Cutting, punching	_	_
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	_	_
PVA compressible	✓	_
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	On re	quest
Further thicknesses	<	✓
Cuttings	✓	✓
Magnetic from 3 sheets *	~	/
PVA pre-treatment	_	_

* Ground must be real metal or a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE	Spatula A2

Special colors

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2600 × 1000





SG LUXURY Gold AR+ $2600 \times 1000 / NA 17819 / SA 17840$



SG LUXURY Bronze AR+ $2600 \times 1000 / NA 17820 / SA 17841$



2600 × 1000



SIBUGLAS scratch-resistant

SG LUXURY AR+

Product characteristics

	NA	SA
Surface material	PM	MA
Back side material	PU-le	ather
Material thickness mm	3,1	3,23
Temperature stability	up to	60 °C
Wet room suitability		
Abrasion resistance		
Rolled packable	_	_

Processing

	NA	SA
Cutting, punching	_	_
Drilling	~	~
Sawing (supported by a panel)	~	~
Laser cutting	~	~
Hot bending	_	_
PVA compressible	~	_
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	On re	quest
Further thicknesses	✓	~
Cuttings	✓	~
Magnetic from 3 sheets *	~	/
PVA pre-treatment	_	_

^{*} Ground must be real metal or a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE	Spatula A2

Special colors

On request







SG OLD Platin AR+ $2600 \times 1000 / NA 18067 / SA 18001$

SG OLD Platin AR+

Product characteristics

	NA	SA
Surface material	PMMA	
Back side material	PU-leather	
Material thickness mm	3,1	3,23
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	_	_

Processing

	NA	SA
Cutting, punching	_	_
Drilling	✓	\
Sawing (supported by a panel)	✓	/
Laser cutting	✓	/
Hot bending	_	_
PVA compressible	~	_
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	On re	equest
Further thicknesses	~	✓
Cuttings	~	✓
Magnetic from 3 sheets *		/
PVA pre-treatment	_	_

Accessories

SIBUKLE	Spatula A2
Special colors	
	_







^{*} Ground must be real metal or a SIBU metal foil SA (ref. 17637, self adhesive).

WOOD-LINE



WL Carbonized Wood 2600 × 1000 / **NA** 20157 / **SA** 20224



2600 × 1000



WOOD-LINE

WL Carbonized Wood

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,3	1,43
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable **	~	~

Processing

	NA	SA
Cutting, punching	/	✓
Drilling	/	✓
Sawing, milling	/	_
Laser cutting	✓	✓
Hot bending	/	_
Thermoforming	_	_
PVA compressible	/	_
Smallest bending radius	150	mm

Extra equipment

	NA	SA
Special formats	On re	equest
Further thicknesses	1	~
Cuttings	1	~
Magnetic from 3 sheets***	,	/
PVA pre-treatment	/	_

Accessories

SIBUKLE	Spatula A I

Special colors

<u>-</u>



Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version.
Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version.
We recommend that not more than 3 sheets be rolled per carton (480 x 480 mm).
*** Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).





WL Wenge Wood $2600 \times 1000 / NA 19016 / SA 19027$

WOOD-LINE

WL Wenge Wood

Product characteristics

	NA	SA
Base material	Н	IPS
Surface material	impregna	ted paper
Material thickness mm	1,2	1,33
Temperature stability	up to	60 °C
Wet room suitability		
Abrasion resistance	■■■□□□	
Rolled packable **	✓	/

Processing

	IVA	34
Cutting, punching	~	~
Drilling	✓	✓
Sawing, milling	✓	_
Laser cutting	✓	✓
Hot bending	✓	_
Thermoforming	_	_
PVA compressible	1	_
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	~	~
Cuttings	~	~
Magnetic from 3 sheets	/	
PVA pre-treatment	~	_

Accessories

SIBUKLE	Spatula A I	
Special colors		

Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version. Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and 5A versions).We recommend that not more than 3 sheets be rolled per carton (480 x 480 mm).







WL Maple Alpine $2600 \times 1000 / NA 19018 / SA 19029$



2600 x 1000



WOOD-LINE

WL Maple Alpine

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,3	1,43
Temperature stability	up to	60 °C
Wet room suitability		
Abrasion resistance		
Rolled packable **	~	~

Processing

	NA	SA
Cutting, punching	✓	~
Drilling	✓	✓
Sawing, milling	✓	_
Laser cutting	✓	✓
Hot bending	✓	_
Thermoforming	_	_
PVA compressible	✓	_
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	>	~
Cuttings	~	✓
Magnetic from 3 sheets	/	
PVA pre-treatment	>	_

Accessories

SIBUKLE	Spatula A I	
Special colors		

SIBU | DESIGN \ 48

Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version. Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions). We recommend that not more than 3 sheets be rolled per carton (480 x 480 mm).





WL Nutwood $2600 \times 1000 / NA 19019 / SA 19030$

WOOD-LINE

WL Nutwood

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,3	1,43
Temperature stability	up to 60 °C	
Wet room suitability		I■□
Abrasion resistance		
Rolled packable **	✓	✓
	***	I■□□

Processing

NA	SA
✓	✓
✓	/
/	_
/	/
✓	_
_	_
/	_
150 mm	150 mm
	\(\frac{1}{2} \)

Extra equipment

	NA	SA
Special formats	On re	equest
Further thicknesses	~	/
Cuttings	~	~
Magnetic from 3 sheets	/	
PVA pre-treatment	1	_

Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version. Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions), We recommend that not more than 3 sheets be rolled per carton (480 x 480 mm).

Accessories

SIBUKLE	Spatula A I

Special colors

2600 × 1000

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WL Nutwood Country 2600 x 1000 / **NA** 19017 / **SA** 19028



2600 x 1000



WOOD-LINE

WL Nutwood Country

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,3	1,43
Temperature stability	up to	60 °C
Wet room suitability		
Abrasion resistance		
Rolled packable **	✓	~

Processing

	NA	SA
Cutting, punching	~	✓
Drilling	~	✓
Sawing, milling	✓	_
Laser cutting	~	✓
Hot bending	~	_
Thermoforming	_	_
PVA compressible	✓	_
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On re	equest
Further thicknesses	~	~
Cuttings	✓	~
Magnetic from 3 sheets	~	
PVA pre-treatment	~	_

Accessories

SIBUKLE	Spatula A I		
Special colors			
_			

SIBU | DESIGN \ 50

Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version.

Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions), We recommend that not more than 3 sheets be rolled per carton (480 x 480 mm).



DECO-LINE



DM OXIDIZED Silver AR 2600 x 1000 / **NA** 20139 / **SA** 20187



DM OXIDIZED Autumn AR 2600 x 1000 / **NA** 20143 / **SA** 20191



DM OXIDIZED Copper AR 2600 × 1000 / **NA** 20138 / **SA** 20186



DM OXIDIZED Nickel AR 2600 × 1000 / **NA** 20140 / **SA** 20188



DM OXIDIZED Platin AR 2600 x 1000 / **NA** 20141 / **SA** 20189



DM OXIDIZED Titan AR 2600 x 1000 / **NA** 20142 / **SA** 20190





DECO-LINE abrasion-resistant

DM OXIDIZED AR

Product characteristics

	NA	SA
Base material	н	PS
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	~	~

Processing

	NA	SA
Cutting, punching	~	~
Drilling	1	1
Sawing, milling	1	_
Laser cutting	~	~
Hot bending	_	_
Thermoforming	_	_
PVA compressible	~	_
Smallest bending radius	150	mm

Extra equipment

	NA	SA
Special formats	On re	equest
Further thicknesses	✓	~
Cuttings	~	~
Magnetic from 3 sheets *	/	
PVA pre-treatment	/	_

^{*} Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



Accessories

SIBUKLE	Spatula A I

Special colors

_





DM SLIGHTLY USED Gold AR 2600 x 1000 / NA 20153 / SA 20201



DM SLIGHTLY USED Bronze AR 2600 × 1000 / **NA** 20152 / **SA** 20200



DM SLIGHTLY USED Copper AR 2600 x 1000 / **NA** 20151 / **SA** 20199



DM SLIGHTLY USED Titan AR 2600 x 1000 / **NA** 20154 / **SA** 20202

DECO-LINE abrasion-resistant

DM SLIGHTLY USED AR

Product characteristics

	INA	3A
Base material	Н	PS
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to	60 °C
Wet room suitability		I■□
Abrasion resistance		
Rolled packable	>	✓

Processing

Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	1	_
Laser cutting	1	1
Hot bending	_	_
Thermoforming	_	_
PVA compressible	✓	_
Smallest bending radius	150	mm

Extra equipment

 $\ensuremath{^{*}}$ Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

	NA	SA
Special formats	On re	equest
Further thicknesses	~	✓
Cuttings	~	✓
Magnetic from 3 sheets *	,	/
PVA pre-treatment	~	_

Accessories

SIBUKLE	Spatula A I

Special colors

2600 x 1000

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DM METALLIC USED Champagne AR 2600 x 1000 / NA 20150 / SA 20198



DM METALLIC USED Silver AR $2600 \times 1000 / NA 20145 / SA 20193$



DM METALLIC USED Titan AR $2600 \times 1000 / NA 20144 / SA 20192$



2600 × 1000



DM METALLIC USED AR

Product characteristics

	NA	SA
Base material	н	PS
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	~	~

Processing

	NA	SA
Cutting, punching	~	✓
Drilling	~	✓
Sawing, milling	~	_
Laser cutting	~	/
Hot bending	_	_
Thermoforming	_	_
PVA compressible	~	_
Smallest bending radius	150	mm

Extra equipment

	NA	SA
Special formats	On re	equest
Further thicknesses	✓	~
Cuttings	~	~
Magnetic from 3 sheets *	•	/
PVA pre-treatment	~	_

\ast Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

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Accessories

SIBUKLE	Spatula A I

Special colors





DM METALLIC USED Ivory AR 2600 x 1000 / **NA** 20149 / **SA** 20197



DM METALLIC USED Sand AR 2600 x 1000 / **NA** 20147 / **SA** 20195



DM METALLIC USED Bronze AR 2600 x 1000 / NA 20146 / SA 20194



DM METALLIC USED Steel AR 2600 × 1000 / **NA** 20148 / **SA** 20196

DECO-LINE abrasion-resistant

DM METALLIC USED AR

Product characteristics

NA	SA
Н	PS
Pr	int
1,0	1,13
up to	60 °C
~	~
	HI Pr

Processing

	INA	34
Cutting, punching	✓	✓
Drilling	/	✓
Sawing, milling	✓	_
Laser cutting	1	1
Hot bending	_	_
Thermoforming	_	_
PVA compressible	1	_
Smallest bending radius	150	mm

Extra equipment

 $\ensuremath{^{*}}$ Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

	NA	SA
Special formats	On re	equest
Further thicknesses	~	~
Cuttings	~	~
Magnetic from 3 sheets *	,	/
PVA pre-treatment	~	_

Accessories

SIBUKLE	Spatula A I

Special colors



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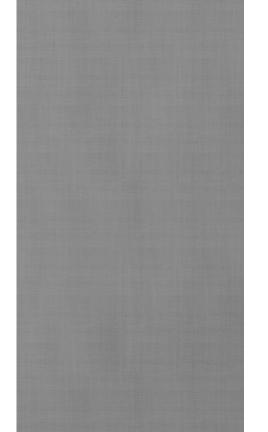
DM REFINED METAL Silver AR $2600 \times 1000 / NA 20155 / SA 20203$



DM REFINED METAL Titan AR $2600 \times 1000 / NA 20156 / SA 20204$



2600 x 1000



DECO-LINE abrasion-resistant

DM REFINED METAL AR

Product characteristics

	NA	SA
Base material	н	PS
Surface material	Pr	int
Material thickness mm	1,0	1,13
Temperature stability	up to	60 °C
Wet room suitability		
Abrasion resistance		
Rolled packable	✓	~

Processing

	NA	SA
Cutting, punching	/	/
Drilling	✓	✓
Sawing, milling	✓	_
Laser cutting	1	1
Hot bending	_	_
Thermoforming	_	_
PVA compressible	/	_
Smallest bending radius	150	mm

Extra equipment

	NA	SA
Special formats	On re	equest
Further thicknesses	~	~
Cuttings	~	~
Magnetic from 3 sheets *		/
PVA pre-treatment	✓	_

 $\ensuremath{^{*}}$ Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



Accessories

SIBUKLE	Spatula A I

Special colors





DM SILENT Gold AR $2600 \times 1000 / NA 19200 / SA 19208$

DECO-LINE abrasion-resistant

DM SILENT Gold AR

Product characteristics

	SA
Н	IPS
Pr	int
1,0	1,13
up to	60 °C
~	~
	Pr 1,0

Processing

	NA	3A
Cutting, punching	~	✓
Drilling	✓	✓
Sawing, milling	✓	_
Laser cutting	✓	✓
Hot bending	_	_
Thermoforming	_	_
PVA compressible	1	_
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On re	equest
Further thicknesses	~	✓
Cuttings	~	~
Magnetic from 3 sheets *	,	/
PVA pre-treatment	~	_

\ast Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE Spatula A I

Special colors





DM Iron Age AR 2600 × 1000 / **NA** 19201 / **SA** 19209







DECO-LINE abrasion-resistant

DM Iron Age AR

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0 1,13	
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	~	~

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	~
Cuttings	✓	~
Magnetic from 3 sheets *	•	/
PVA pre-treatment	~	_

^{*} Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

SIBU | DESIGN \ 60

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	>
Sawing, milling	✓	_
Laser cutting	/	✓
Hot bending	_	_
Thermoforming	_	_
PVA compressible	1	_
Smallest bending radius	150 mm	150 mm

Accessories

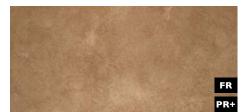
SIBUKLE Spatula A I

Special colors





DM CLASSY Silver AR $2600 \times 1000 / NA 19326 / SA 19337$



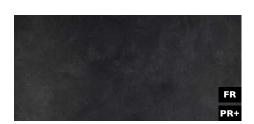
DM CLASSY Bronze AR 2600 x 1000 / **NA** 19011 / **SA** 19022



DM CLASSY Copper AR $2600 \times 1000 / NA \overline{19199} / SA 19207$



DM CLASSY Gold AR 2600 x 1000 / **NA** 19010 / **SA** 19021



DM CLASSY Black AR 2600 x 1000 / **NA** 19325 / **SA** 19336

2600 x 1000



Product characteristics

	NA	SA
Base material	н	IPS
Surface material	Pı	rint
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	~	~

Processing

	NA	3A
Cutting, punching	✓	✓
Drilling	/	✓
Sawing, milling	✓	_
Laser cutting	✓	✓
Hot bending	_	_
Thermoforming	_	_
PVA compressible	1	_
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	~	~
Cuttings	~	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	~	_

Accessories

SIBUKLE	Spatula A I

Special colors

st Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



DM LUXURY Silver AR 2600 × 1000 / **NA** 21495 / **SA** 21497



DM LUXURY Bronze AR 2600 x 1000 / **NA** 21487 / **SA** 21488



DM LUXURY Gold AR 2600 × 1000 / **NA** 21391 / **SA** 21392



2600 × 1000



DECO-LINE

DM LUXURY AR

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	~	✓

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	~	~
Cuttings	~	~
Magnetic from 3 sheets	✓	
PVA pre-treatment	~	_

Processing

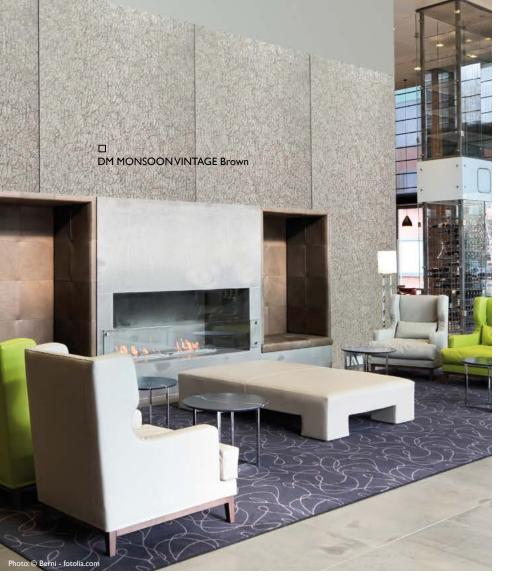
	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	_
Laser cutting	1	✓
Hot bending	_	_
Thermoforming	_	_
PVA compressible	1	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A I

Special colors

_





2600 x 1000 / **NA** 17033 / **SA** 17037

DECO-LINE

DM MONSOON

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance	■■■□□□	
Rolled packable	~	~

Processing

	NA	SA
Cutting, punching	>	/
Drilling	✓	/
Sawing, milling	✓	_
Laser cutting	✓	✓
Hot bending	1	_
Thermoforming	_	_
PVA compressible	1	_
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	_	_
Cuttings	~	~
Magnetic from 3 sheets	✓	
PVA pre-treatment	~	_

Accessories

SIBUKLE	Spatula A I	

Special colors	
_	





 $2600 \times 1000 / NA 19327 / SA 19338$



2600 × 1000



DECO-LINE

DM MARBLE White

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,3	1,43
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable **	~	~

Processing

	NA	SA
Cutting, punching	1	/
Drilling	✓	✓
Sawing, milling	✓	_
Laser cutting	1	✓
Hot bending	1	_
Thermoforming	_	_
PVA compressible	1	_
Smallest bending radius	150 mm	150 mm

Extra equipment

SIBU | DESIGN \ 64

	NA	SA
Special formats	On re	equest
Further thicknesses	~	✓
Cuttings	~	~
Magnetic from 3 sheets ***	✓	
PVA pre-treatment	~	_

Accessories

SIBUKLE	Spatula A I
	,
Special colors	

- Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated versi Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions). We recommend that not more than 3 sheets be rolled per carron (480 x 480 mm). Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).





DM VINTAGE Copper 2600 x 1000 / **NA** 17276 / **SA** 17277



DM VINTAGE Silver 2600 × 1000 / **NA** 17274 / **SA** 17275

DECO-LINE

DM Vintage

Product characteristics

	114	
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	~	~

Processing

	NA	3A
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	/	_
Laser cutting	✓	✓
Hot bending	1	_
Thermoforming	✓	_
PVA compressible	1	_
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	~
Magnetic from 3 sheets		
PVA pre-treatment	~	_

Accessories

SIBUKLE Spatula A I

Special colors

65/SIBU|DESIGN





DM CEMENT Light 2600 × 1000 / **NA** 19087 / **SA** 19091



2600 x 1000



DM CEMENT Light

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,2	1,33
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable **	✓	~
	•	*

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	_
Laser cutting	✓	✓
Hot bending	1	_
Thermoforming	_	_
PVA compressible	1	_
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA	
Special formats	On re	equest	
Further thicknesses	~	~	
Cuttings	~	~	
Magnetic from 3 sheets ***	~		
PVA pre-treatment	✓	_	

Accessories

SIBUKLE	Spatula A I	
Special colors		
_		



- Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version.
 Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions).
 We recommend that not more than 3 sheets be rolled per carton (480 x 480 mm).
 Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).





DM CEMENT Dark $2600 \times 1000 / NA 19088 / SA 19092$

2600 × 1000

DECO-LINE

DM CEMENT Dark

Product characteristics

	NA	SA	
Base material	HIPS		
Surface material	impregnated paper		
Material thickness mm	1,3	1,43	
Temperature stability	up to 60 °C		
Wet room suitability			
Abrasion resistance			
Rolled packable **	~	~	

Processing

NA	SA
~	~
✓	✓
✓	_
✓	✓
✓	_
_	_
1	_
150 mm	150 mm
	\rightarrow \right

Extra equipment

	NA	SA	
Special formats	On request		
Further thicknesses	✓	~	
Cuttings	✓	~	
Magnetic from 3 sheets ***	✓		
PVA pre-treatment	~	_	

Accessories

SIBUKLE	Spatula A I





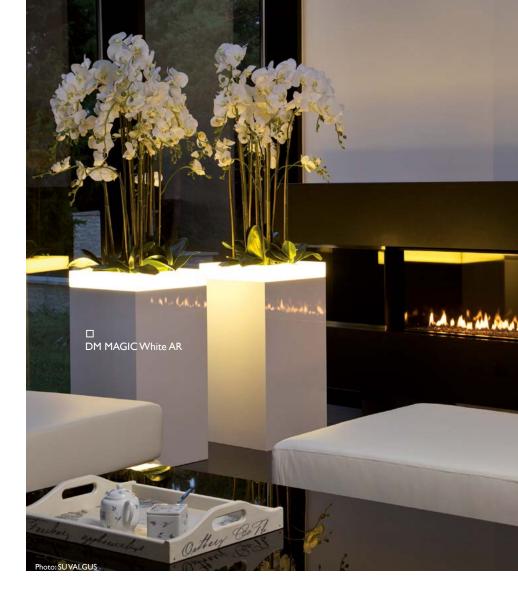
Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated vers Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions). We recommend that not more than 3 sheets be rolled per carton (480 x 480 mm). Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



DM MAGIC White AR $2600 \times 1000 / 1 \text{ mm} / NA 15414 / SA 15422$



DM MAGIC Black AR $2600 \times 1000 / 1 \text{ mm} / \textbf{NA} 15415 / \textbf{SA} 15423$ $2600 \times 1000 / 2 \text{ mm} / \text{NA} 15417 / \text{SA} -$



DECO-LINE abrasion-resistant

DM MAGIC AR

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,0 / 2,0	1,13 / 2,13
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	~
Drilling	✓	✓
Sawing, milling	✓	_
Laser cutting	1	~
Hot bending	1	_
Thermoforming	✓	_
PVA compressible	1	_
Smallest bending radius	150 mm	150 mm

Extra equipment

Special formats	On request	
Further thicknesses	>	~
Cuttings	~	~
Magnetic from 3 sheets	/	
PVA pre-treatment	~	_

Accessories

SIBUKLE	Spatula A I	
SIBUKLE	Spatula A I	

Special colors

On request







DM Travertin $2600 \times 1000 / NA 19328 / SA 19339$

DECO-LINE

DM Travertin

Product characteristics

	SA
HIPS	
impregnated paper	
1,3	1,43
up to 60 °C	
~	~
	impregna

Processing

	NA	3A
Cutting, punching	1	/
Drilling	✓	\
Sawing, milling	✓	1
Laser cutting	1	/
Hot bending	✓	_
Thermoforming	_	_
PVA compressible	1	_
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	>	~
Cuttings	~	✓
Magnetic from 3 sheets***	/	
PVA pre-treatment	✓	_

Accessories

SIBUKLE	Spatula A I	
Special colors		

<sup>Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version
Possign sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions).
We recommend that not more whan 3 sheets be rolled per carton (480 x 480 mm).
Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).</sup>

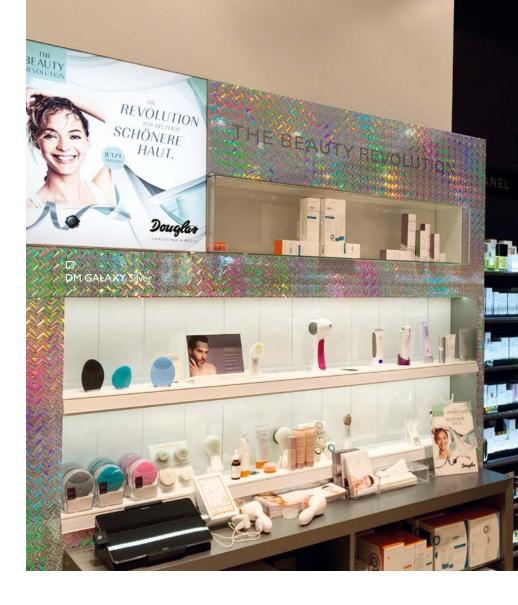


2600 × 1000

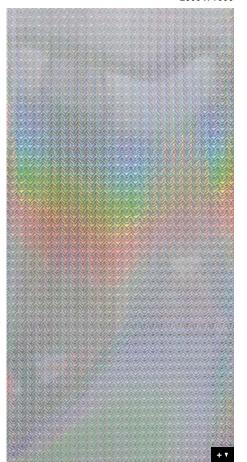




DM GALAXY Silver 2600 x 1000 / **NA** 10169 / **SA** 10175



2600 x 1000



DECO-LINE

DM GALAXY

Product characteristics

	NA	SA
Base material	Н	IPS
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	1	~

Processing

	NA	SA
Cutting, punching	~	✓
Drilling	✓	✓
Sawing, milling	✓	_
Laser cutting	✓	✓
Hot bending	✓	_
Thermoforming	_	_
PVA compressible	✓	_
Smallest bending radius	150 mm	150 mm

Extra equipment

Special formats	On request	
Further thicknesses	~	~
Cuttings	~	~
Magnetic from 3 sheets	,	/
PVA pre-treatment	/	_

Accessories

SIBUKLE	Spatula A I
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Special colors

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DM Hollywood 2600 × 1000 / **NA** 18433 / **SA** 18442



DM Hollywood Blue 2600 × 1000 / **NA** 20945 / **SA** 21272



DM Aqua 2600 × 1000 / **NA** 18424 / **SA** 18443

DECO-LINE

DM Mirror

Product characteristics

INA	3A
HIPS	
PET	
1,0	1,13
up to 60 °C	
1	~
	PI I,0

Processing

	NA	SA
Cutting, punching	~	✓
Drilling	✓	✓
Sawing, milling	✓	_
Laser cutting	✓	✓
Hot bending	✓	_
Thermoforming	~	_
PVA compressible	1	_
Smallest bending radius	150 mm	150 mm

Extra equipment

Special formats	On request	
Further thicknesses	/ /	
Cuttings	~	~
Magnetic from 3 sheets	~	
PVA pre-treatment	~	_

Accessories

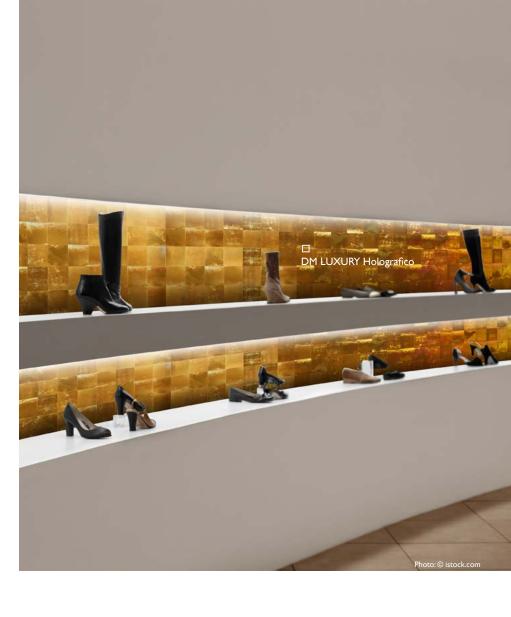
SIBUKLE

Special colors

On request



DM LUXURY Holografico 2600 × 1000 / **NA** 19009 / **SA** 19020



2600 x 1000



DECO-LINE

DM LUXURY Holografico

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance	■00000	
Rolled packable	~	~

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	_
Laser cutting	1	✓
Hot bending	1	_
Thermoforming	_	_
PVA compressible	~	_
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	~
Cuttings	~	~
Magnetic from 3 sheets *	✓	
PVA pre-treatment	✓	_

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive



Accessories

	SIBUKLE	Spatula A I
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Special colors

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DM Silver PF $2600 \times 1000 / NA 10357 / SA 10363$



DM Smoke PF $2600 \times 1000 / NA 10385 / SA 10389$

DECO-LINE abrasion-resistant

DM PF

Product characteristics

NA	3A
HIPS	
Print	
1,0	1,13
up to 60 °C	
~	~
	Pr

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	-
Laser cutting	✓	\
Hot bending	✓	_
Thermoforming	~	_
PVA compressible	1	_
Smallest bending radius	150 mm	150 mm

Extra equipment

Special formats	On request	
Further thicknesses	~	~
Cuttings	~	~
Magnetic from 3 sheets	✓	
PVA pre-treatment	~	_

Accessories

SIBUKLE	Spatula A I
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Special colors



DM OPTICAL MIRROR Silver AR 2800 x 1250 / **NA** 20877



DM OPTICAL MIRROR Fashion Grey AR $2800 \times 1250 / NA 21244$



DM OPTICAL MIRROR Anthracite AR 2800 x 1250 / **NA** 21241



DM OPTICAL MIRROR Brass AR $2800 \times 1250 / NA 21242$



DM OPTICAL MIRROR Gold AR $2800 \times 1250 / NA 21243$



DM OPTICAL MIRROR Copper AR $2800 \times 1250 / NA 21245$



DECO-LINE abrasion-resistant

DM OPTICAL MIRROR AR

Product characteristics

NA
HIPS
PET
1,0
up to 60 °C

✓

Processing

~
~
~
~
~
~
~
150 mm

Extra equipment

	INA
Special formats	On request
Further thicknesses	✓
Cuttings	✓
Magnetic from 3 sheets	_
PVA pre-treatment	✓

Accessories

SIBUKLE	_





DM Silver MMS 2600 × 1000 / **NA** 20499 / **SA** 20501



DM Gold MMS 2600 × 1000 / **NA** 20500 / **SA** 20502

DECO-LINE

DM MMS

Product characteristics

	NA	SA
Base material	Н	IPS
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	/	/
Sawing, milling	/	_
Laser cutting	/	✓
Hot bending	/	_
Thermoforming	_	_
PVA compressible	1	_
Smallest bending radius	150 mm	150 mm

Extra equipment NA SA

Special formats	On request	
Further thicknesses	~	~
Cuttings	~	✓
Magnetic from 3 sheets	~	
PVA pre-treatment	~	_

Accessories

SIBUKLE	Spatula A I
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Special colors



DM Silver

 $2600 \times 1000 / 1 \text{ mm}$ / NA 10312 / SA 10324 $2000 \times 1000 / 1 \text{ mm}$ / NA 10304 / SA 10322 $2000 \times 1000 / 2 \text{ mm}$ / NA 12114 / SA 10323



DM Silver/White 2000 x 1000 / 1 mm / **NA** 10372 / **SA** 10381



DECO-LINE

DM Mirror

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,0 / 2,0	1,13 / 2,13
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	~	✓

Processing

NA	SA
/	✓
/	✓
/	_
✓	✓
✓	_
1	_
✓	_
150 mm	150 mm
	\(\frac{1}{2} \)

Extra equipment

Special formats	On request	
Further thicknesses	~	~
Cuttings	>	~
Magnetic from 3 sheets	/	
PVA pre-treatment	✓	_

Accessories

SIBUKLE	Spatula A I
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•		
On request		







DM Gold AR 2600 x 1000 / **NA** 10181 / **SA** 10187 2000 x 1000 / **NA** 10178 / **SA** 10186



DM Rosegold AR 2600 × 1000 / **NA** 20955 / **SA** 20956



DM Brass AR 2600 x 1000 / NA 10135 / SA 10139

DECO-LINE abrasion-resistant

DM Mirror AR

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	✓	~

Processing

	NA	SA
Cutting, punching	/	<
Drilling	/	<
Sawing, milling	/	-
Laser cutting	~	✓
Hot bending	~	_
Thermoforming	/	_
PVA compressible	~	_
Smallest bending radius	150 mm	150 mm

Extra equipment

Special formats	On r	On request	
Further thicknesses	~	~	
Cuttings	~	~	
Magnetic from 3 sheets	✓		
PVA pre-treatment	✓ –		

Accessories

SIBUKLE	Spatula A I
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DM Anthracite AR 2600×1000 / **NA** 10120 / **SA** 10125



DM Copper AR 2600 × 1000 / **NA** 17272 / **SA** 17273



DM Brown AR $2600 \times 1000 / NA 10147 / SA 10150$



DM Rose AR $2600 \times 1000 / NA 10271 / SA 12428$



DM Iceblue AR $2600 \times 1000 / NA 10204 / SA 10210$



DM Fashion Grey AR 2600 × 1000 / **NA** 13808 / **SA** 13810



DECO-LINE abrasion-resistant

DM Mirror AR

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	~	~

Processing

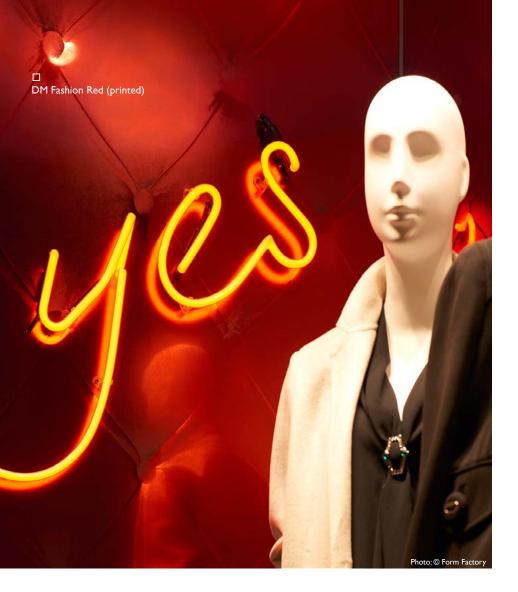
	NA	SA
Cutting, punching	~	✓
Drilling	~	✓
Sawing, milling	~	_
Laser cutting	~	✓
Hot bending	~	_
Thermoforming	~	_
PVA compressible	~	_
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	~	~
Cuttings	~	~
Magnetic from 3 sheets	/	
PVA pre-treatment	/	_

Accessories

SIBUKLE Spatula A I





DM Bronze 2600 x 1000 / **NA** 10143 / **SA** 15275



DM Champagne 2600 x 1000 / **NA** 12416 / **SA** 12430



DM Gold 30 2600 x 1000 / NA 10222/ SA 11504



DM Fashion Red 2600 × 1000 / **NA** 10213 / **SA** 13807

DECO-LINE

DM Mirror

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,0 1,13	
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	1	~

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	/
Sawing, milling	✓	_
Laser cutting	✓	✓
Hot bending	✓	_
Thermoforming	✓	_
PVA compressible	1	_
Smallest bending radius	150 mm	150 mm

Extra equipment NA SA

Special formats	On request	
Further thicknesses	✓ ✓	
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	_

Accessories

|--|



DM Brass brushed matt AR $2600 \times 1000 / NA 15290 / SA 15298$



DM Gold brushed matt AR 2600 x 1000 / **NA** 15291 / **SA** 15299



DECO-LINE abrasion-resistant

DM Brushed matt

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	~	~
Drilling	~	~
Sawing, milling	~	_
Laser cutting	~	~
Hot bending	~	_
Thermoforming	~	_
PVA compressible	/	_
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	>
Cuttings	~	~
Magnetic from 3 sheets	/	
PVA pre-treatment	✓	_

Accessories

SIBUKLE	Spatula A I









DM Silver brushed 2600 x 1000 / **NA** 10291 / **SA** 10298



2600 x 1000 / **NA** 10193 / **SA** 10199



DM Champagne brushed $2600 \times 1000 / NA 12417 / SA 12433$



DM Titan brushed 2600 x 1000 / **NA** 12285 / **SA** 12431



DM Copper brushed 2600 x 1000 / **NA** 12418 / **SA** 12432

 2600×1000

DECO-LINE abrasion-resistant

DM Brushed

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Abrasion resistance DM Silver brushed		
Rolled packable	✓	~

Processing

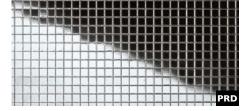
	117	37
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	_
Laser cutting	1	1
Hot bending	✓	_
Thermoforming	~	_
PVA compressible	~	_
Smallest bending radius	150 mm	150 mm

Extra equipment

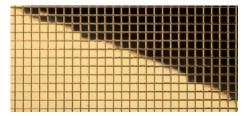
Special formats	On request	
Further thicknesses	~	~
Cuttings	~	~
Magnetic from 3 sheets	✓	
PVA pre-treatment	~	_

Accessories

SIBUKLE Spatula A I



MS 3x3 flex Classic Silver 980 x 980 / **SA** 10650



MS 3x3 flex Classic Gold AR 980×980 / SA 10592



MS 3×3

Product characteristics

	SA
Base material	HIPS
Surface material	PET
Material thickness mm	1,2
Temperature stability	up to 50 °C
Wet room suitability	
Abrasion resistance	
Abrasion resistance MS Gold AR	
Rolled packable	✓

Processing

	SA
Cutting, punching	~
Drilling	~
Sawing, milling	_
Laser cutting	~
Hot bending	_
PVA compressible	_

Extra equipment

	SA
Special formats	_
Further thicknesses	_
Cuttings	✓
Magnetic from 3 sheets	✓
PVA pre-treatment	_

Accessories

|--|

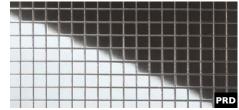
•		
On request		







MS 5x5 flex Classic Hollywood 980×980 / SA 18436



MS 5x5 flex Classic Silver 980 × 980 / **SA** 10657



MS 5x5 flex Classic Gold AR 980×980 / SA 10598

MS 5×5

Product characteristics

	SA
Base material	HIPS
Surface material	PET
Material thickness mm	1,2
Temperature stability	up to 50 °C
Wet room suitability	
Abrasion resistance	
Abrasion resistance MS Gold AR	
Rolled packable	✓

Extra equipment

	3A
Special formats	~
Maximum length mm	3000
Maximum width mm	1000
Further thicknesses	_
Cuttings	~
Magnetic from 3 sheets	✓
PVA pre-treatment	_

Processing

	SA
Cutting, punching	~
Drilling	✓
Sawing, milling	_
Laser cutting	~
Hot bending	_
PVA compressible	_

Accessories

SIBOREE Spacular (1	SIBUKLE	Spatula A I
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Special colors



MS 5x5 flex Classic GALAXY Silver 980×980 / SA 10575



MS 5×5

Product characteristics

	SA
Base material	HIPS
Surface material	Print
Material thickness mm	1,2
Temperature stability	up to 50 °C
Wet room suitability	
Abrasion resistance	
Rolled packable	✓

Extra equipment

	3A
Special formats	✓
Maximum length mm	3000
Maximum width mm	1000
Further thicknesses	_
Cuttings	~
Magnetic from 3 sheets	✓
PVA pre-treatment	_

Processing

SA
~
~
_
~
_
_

Accessories

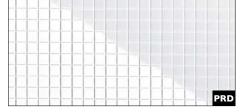
SIBUKLE	Spatula A I
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Special colors

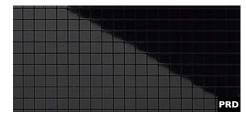
_







MS 5x5 flex Classic MAGIC White 980×980 / SA 13476



MS 5x5 flex Classic MAGIC Black 980×980 / SA 13475

MS 5×5

Product characteristics

Extra equipment

	3A
Special formats	✓
Maximum length mm	3000
Maximum width mm	1000
Further thicknesses	_
Cuttings	✓
Magnetic from 3 sheets	~
PVA pre-treatment	_
Abrasion resistance	

Processing

	SA
Cutting, punching	~
Drilling	~
Sawing, milling	_
Laser cutting	~
Hot bending	_
PVA compressible	_

Accessories

SIBUKLI	Spatula A I

Special colors



MS 10x10 flex Classic Silver $980 \times 980 /$ **SA** 10639



MS 10x10 flex Classic Gold AR 980 x 980 / **SA** 10581



MS 20x20 flex Classic Silver $980 \times 980 /$ **SA** 10644



MS 20x20 flex Classic Gold AR 980 x 980 / **SA** 10582



MS 10×10/20×20

Product characteristics

	
Base material	HIPS
Surface material	PET
Material thickness mm	1,2
Temperature stability	up to 50 °C
Wet room suitability	
Abrasion resistance	
Abrasion resistance MS Gold AR	*****
Rolled packable	✓

Extra equipment

Extra equipment	SA
Special formats	✓
Maximum length mm	3000
Maximum width mm	1000
Further thicknesses	_
Cuttings	✓
Magnetic from 3 sheets	✓
PVA pre-treatment	_

Processing

_	SA
Cutting, punching	~
Drilling	\
Sawing, milling	
Laser cutting	\
Hot bending	_
PVA compressible	_

Accessories

SIBUKLE	Spatula A I
---------	-------------

Special colors







MSC 10x10 flex Classic Silver 2600 x 1000 / **SA** 14239



MSC 30x30 flex Classic Silver 2600 x 1000 / SA 14279

MSC 10×10/30×30

Product characteristics

	SA
Base material	HIPS
Surface material	PET
Material thickness mm	1,2
Temperature stability	up to 50 °C
Wet room suitability	
Abrasion resistance	
Rolled packable	~

Extra equipment

	JA
Special formats	✓
Maximum length mm	3000
Maximum width mm	1000
Further thicknesses	_
Cuttings	✓
Magnetic from 3 sheets	✓
PVA pre-treatment	_

Processing

SA
~
~
-
\
_
_

Accessories

SIBUKLE	Spatula A I

Special colors





SL CRASHED OLD Platin 2600 x 1000 / **NA** 19519 / **SA** 19523



2600 x 1000



STRUCTURE-LINE

SL CRASHED OLD Platin

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Max. relief height mm	2,8	3,04
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	1	~

Processing

	NA	SA
Cutting, punching	~	✓
Drilling	/	✓
Sawing, milling	~	_
Laser cutting	~	✓
Hot bending	~	_
PVA compressible	~	_
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	_	_
Further thicknesses	_	_
Cuttings	✓	~
Magnetic from 3 sheets *	~	
PVA pre-treatment	✓	_

Accessories

Special colors

On request

SIBU | DESIGN | 92

 $^{^{\}ast}$ Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).





SL CRASHED Silver 2600 × 1000 / **NA** 19335 / **SA** 19346

SL CRASHED

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,0	1,13
Max. relief height mm	2,4	2,64
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	~	~

Processing

	NA	SA
Cutting, punching	/	/
Drilling	/	✓
Sawing, milling	/	1
Laser cutting	/	<
Hot bending	✓	-
PVA compressible	/	_
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	_	
Further thicknesses	_	_
Cuttings	~	~
Magnetic from 3 sheets *	✓	
PVA pre-treatment	~	_

 $[\]ensuremath{^{*}}$ Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE	Spatula A2

Special colors



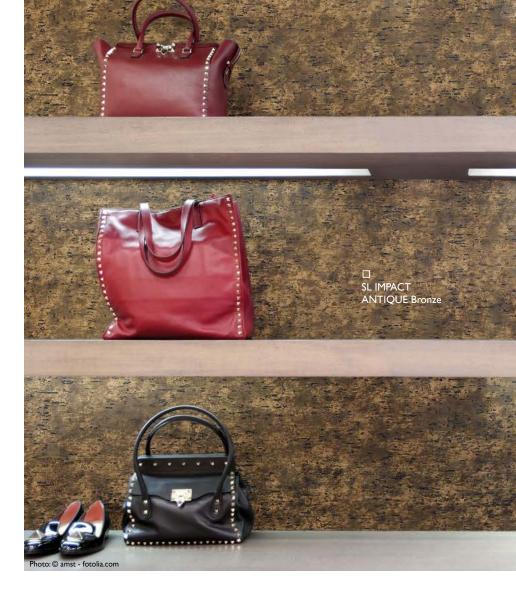




SL IMPACT VINTAGE Silver 2600 x 1000 / **NA** 17230 / **SA** 17231



SL IMPACT ANTIQUE Bronze 2600 × 1000 / **NA** 17232 / **SA** 17233



2600 × 1000



SL IMPACT

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Max. relief height mm	1,6	1,73
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	~	~
	_	*

Extra equipment

	NA	SA
Special formats	_	_
Further thicknesses	_	_
Cuttings	✓	~
Magnetic from 3 sheets	/	
PVA pre-treatment	~	_

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	/	/
Sawing, milling	/	_
Laser cutting	/	✓
Hot bending	/	_
PVA compressible	/	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A2

Special colors







SL LAVA VINTAGE Copper 2600 × 1000 / **NA** 14786 / **SA** 14805



2600 × 1000



STRUCTURE-LINE

SL LAVA

Product characteristics

	NA	SA
Base material	Н	IPS
Surface material	Print	
Material thickness mm	1,0	1,25
Max. relief height mm	2,1	2,35
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	1	~

Processing

	NA	SA
Cutting, punching	1	✓
Drilling	✓	✓
Sawing, milling	1	_
Laser cutting	1	1
Hot bending	1	_
PVA compressible	1	_
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	_	_
Further thicknesses	-	_
Cuttings	>	~
Magnetic from 3 sheets	~	
PVA pre-treatment	>	_

Accessories

SIBUKLE	Spatula A2

Special colors







SL RACE VINTAGE Silver/Bronze 2600 x 1000 / **NA** 17242 / **SA** 17243



SL RACE VINTAGE Copper/Silver 2600 x 1000 / **NA** 17240 / **SA** 17241

SL RACE

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Max. relief height mm	1,7	1,83
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	~	~

Processing

	NA	SA
Cutting, punching	✓	/
Drilling	/	✓
Sawing, milling	/	1
Laser cutting	/	<
Hot bending	✓	-
PVA compressible	/	_
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	_	_
Further thicknesses	_	_
Cuttings	~	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	~	_

Accessories

SIBUKLE	Spatula A2

Special colors









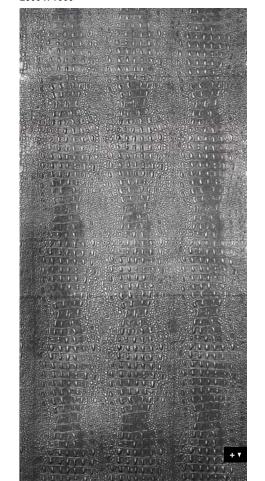
SL CROCO Silver PF/Silver 2600 x 1000 / **NA** 13410 / **SA** 13520



SL CROCO Smoke PF/Silver 2600 x 1000 / **NA** 13411 / **SA** 13521



2600 × 1000



SL CROCO

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,25
Max. relief height mm	2,6	2,85
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance	■■■□□	
Rolled packable	1	~

Extra equipment

	NA	SA
Special formats	_	_
Further thicknesses	_	_
Cuttings	✓	~
Magnetic from 3 sheets		
PVA pre-treatment	✓ *	_

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	/	/
Sawing, milling	/	_
Laser cutting	/	✓
Hot bending	/	_
PVA compressible	/	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A2

Special colors





SL SQUARE 3 HGS 2600 x 1000 / 1,7 mm / NA 11272 / SA 11273

SL SQUARE 3

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Р	ET
Material thickness mm	1,0	1,13
Max. relief height mm	1,7 / 2,0	1,83 / 2,13
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	~	✓

Processing

	NA	SA
Cutting, punching	/	✓
Drilling	/	✓
Sawing, milling	/	_
Laser cutting	/	✓
Hot bending	/	_
PVA compressible	/	_
Smallest bending radius	150 mm	150 mm

Extra equipment

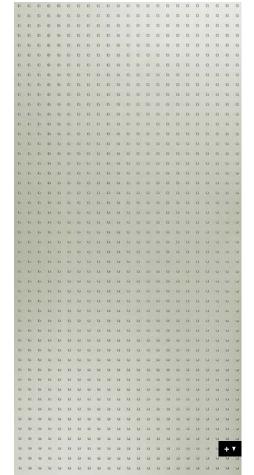
	NA	SA
Special formats	_	
Further thicknesses	_	_
Cuttings	~	~
Magnetic from 3 sheets	/	
PVA pre-treatment	~	_

Accessories

SIBUKLE	Spatula AZ
Special colors	
On request	

99 / SIBU | DESIGN

 2600×1000



ACRYLIC-LINE



AC MOTION ONE White $2600 \times 1000 / NA 15933 / SA 15953$



AC MOTION ONE Black $2600 \times 1000 / \, \text{NA} \, 15936 / \, \text{SA} \, 15956$



2600 × 1000



AC MOTION ONE

Product characteristics

	NA	SA
Base material	ABS	
Surface material	PMMA	
Material thickness mm	0,7	0,83
Max. relief height mm	1,1	1,23
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	~	~

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	_	_
Cuttings	~	~
Magnetic from 3 sheets	~	
PVA pre-treatment	~	_

Processing

	NA	SA
Cutting, punching	✓	~
Drilling	✓	✓
Sawing, milling	✓	_
Laser cutting	✓	✓
Hot bending	1	_
PVA compressible	✓	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A2	
Politur-Kit	available	
Farbgleiche Kanten	available	

Special colors







AC MOTION TWO White 2600 x 1000 / **NA** 15755 / **SA** 15764



AC MOTION TWO Black 2600 x 1000 / **NA** 15754 / **SA** 15763

ACRYLIC-LINE abrasion-resistant

AC MOTION TWO

Product characteristics

	NA	3A
Base material	ABS	
Surface material	PM	IMA
Material thickness mm	0,7	0,83
Max. relief height mm	1,1	1,23
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	~	✓

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	_	_
Cuttings	~	~
Magnetic from 3 sheets	✓	
PVA pre-treatment	~	_

Processing

	NA	SA
Cutting, punching	/	✓
Drilling	/	✓
Sawing, milling	/	1
Laser cutting	/	<
Hot bending	✓	-
PVA compressible	/	_
Smallest bending radius	150 mm	150 mm

Accessories

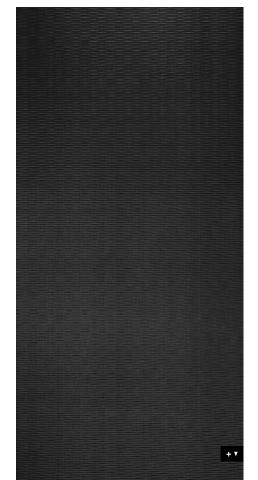
SIBUKLE	Spatula A2	
Politur-Kit	available	
Farbgleiche Kanten	available	

Special colors

On request

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TRANSLUCENT-LINE



TL LINEA 104x62 OLD Platin 2600 x 1000 / **NA** 18434 / **SA** 18607



TL LINEA 104x62 SILENT Gold 2600 × 1000 / NA 18605 / SA 18606



2600 x 1000



TRANSLUCENT-LINE

TL LINEA

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,5	1,63
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	~	~

Processing

	NA	SA
Cutting, punching	1	✓
Drilling	✓	✓
Sawing, milling	✓	_
Laser cutting	1	1
Hot bending	1	_
PVA compressible	_	_
Smallest bending radius	240 mm	240 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	_	_
Cuttings	✓	~
Magnetic	_	
PVA pre-treatment	_	_

Accessories

SIBUKLE	_

Special colors







PL3D Q-10-30 OLD Platin/Silver 2600 x 1000 / **NA** 17833 / **SA** 17857



2600 × 1000



PUNCH-LINE / 3D

PL3D Q-10-30

Product characteristics

	NA	SA
Base material	APET	, HIPS
Surface material	Print	
Material thickness mm	1,3	1,43
Temperature stability	up to	50 °C
Wet room suitability	••	
Abrasion resistance		
Rolled packable *	~	~

^{*} Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA version

Extra equipment

	NA	SA
Special formats	_	_
Further thicknesses	_	_
Cuttings	~	~
Magnetic from 3 sheets	~	/
PVA pre-treatment	_	_

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	_
Laser cutting	1	✓
Hot bending	1	_
PVA compressible	_	_
Smallest bending radius **	300 mm	300 mm

Accessories

SIBUKLE	_

Special colors



^{**} Up to 40° C





PL3D H-10-30 Pearl White PF/Gold 2600×1000 / NA 17832 / SA 17856

PL3D H-10-30

Product characteristics

	SA
APET, HIPS	
Print	
1,3	1,43
up to	50 °C
~	~
	Pr 1,3

Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions).

Extra equipment

	NA	SA
Special formats	_	_
Further thicknesses	_	_
Cuttings	~	~
Magnetic from 3 sheets		/
PVA pre-treatment	_	_

Processing

	NA	3A
Cutting, punching	/	✓
Drilling	/	✓
Sawing, milling	/	1
Laser cutting	/	<
Hot bending	✓	-
PVA compressible	_	_
Smallest bending radius **	300 mm	300 mm

Accessories

	SIBUKLE	_
--	---------	---

Special colors

On request



2600 x 1000



^{**} Up to 40° C



PL3D ROSES Pearl White PF/Gold 2600×1000 / NA 16443 / SA 16444



PL3D ROSES Silver PF/Silver 2600 x 1000 / **NA** 13917 / **SA** 13919



2600 × 1000



PL3D ROSES

Product characteristics

	NA	SA
Base material	APET	/ HIPS
Surface material	Print	
Material thickness mm	1,3	1,43
Temperature stability	up to	50 °C
Wet room suitability	•	
Abrasion resistance		
Rolled packable *	~	✓

Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions).

Extra equipment

	NA	SA
Special formats	_	_
Further thicknesses	_	_
Cuttings	~	~
Magnetic from 3 sheets	~	/
PVA pre-treatment	_	_

Processing

	NA	SA
Cutting, punching	1	✓
Drilling	✓	✓
Sawing, milling	1	_
Laser cutting	1	~
Hot bending	_	_
PVA compressible	_	_
Smallest bending radius **	300 mm	300 mm

Accessories

SIBUKLE	_

Special colors



^{**} Up to 40° C





PL3D Q 10-40-40 Silver PF/Silver 2600 × 1000 / **NA** 10052 / **SA** 10053



PL3D Q 10-40-40 Smoke PF T1/Silver matt 2600 × 1000 / **NA** 12519 / **SA** 12557

PL3D Q 10-40-40

Product characteristics

NA	3A
APET / HIPS	
Print	
1,3	1,43
up to 50 °C	
/	~
	APET Pr

Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions). We recommend that not more than 3 sheets be rolled per carton (480 x 480 mm). (Up to 40° C)

** Up to 40° C

Extra equipment

	NA	SA
Special formats	_	_
Further thicknesses	_	_
Cuttings	~	~
Magnetic from 3 sheets	✓	
PVA pre-treatment	_	_

Processing

	117	J A
Cutting, punching	/	✓
Drilling	/	✓
Sawing, milling	/	1
Laser cutting	/	<
Hot bending	✓	-
PVA compressible	_	_
Smallest bending radius **	300 mm	300 mm

Accessories

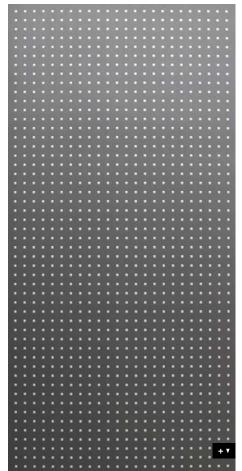
SIBUKLE	_

Special colors

On request

| II3 | SIBU | DESIGN

2600 x 1000

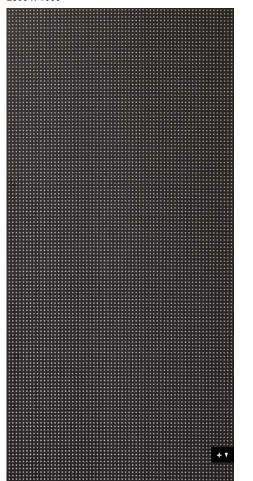




PL3D Q 5-15-15 Black T1/Silver 2600 x 1000 / **NA** 12384 / **SA** 12549



2600 × 1000



PUNCH-LINE / 3D

PL3D Q 5-15-15

Product characteristics

	NA	SA
Base material	APET	/ HIPS
Surface material	Print	
Material thickness mm	1,3	1,43
Temperature stability	up to 50 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable *	~	1

Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA version

Extra equipment

	NA	SA
Special formats	_	_
Further thicknesses	_	_
Cuttings	~	~
Magnetic from 3 sheets	/	
PVA pre-treatment	_	_

Processing

	NA	SA
Cutting, punching	✓	~
Drilling	/	✓
Sawing, milling	✓	_
Laser cutting	1	1
Hot bending	✓	_
PVA compressible	_	_
Smallest bending radius **	300 mm	300 mm

Accessories

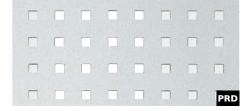
SIBUKLE	_

Special colors



^{**} Up to 40° C





PL Q 5-15-15 Silver PF 2600 × 1000 / NA 10986 / SA 10988

PUNCH-LINE

PL Q 5-15-15

Product characteristics

INA	SA
HIPS	
Print	
1,0	1,13
up to 60 °C	
>	✓
	Pr 1,0

Processing

	IVA	34
Cutting, punching	/	/
Drilling	/	\
Sawing, milling	/	1
Laser cutting	✓	<
Hot bending	✓ -	
PVA compressible	_	_
Smallest bending radius	150 mm 150 m	

Extra equipment

	NA	SA	
Special formats	On request		
Further thicknesses	up to 2 mm		
Cuttings	~	~	
Magnetic	_		
PVA pre-treatment	_	_	

Accessories

SIBUKLE	_	

Special colors

On request

2600 x 1000







FL PELO Marabu 2600 × 1000 / **NA** 14309 / **SA** 14325

FL PELO

Product characteristics

	NA	3A
Base material	Н	IPS
Surface material	P	ET
Material thickness mm	1,7	1,83
Temperature stability	up to	60 °C
Wet room suitability	-	
Rolled packable *	~	~

^{*} Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Processing

		-
Cutting, punching	✓	✓
Drilling	/	\
Sawing	/	_
Laser cutting	/	<
Hot bending	1	_
PVA compressible	✓	_
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On re	quest
Further thicknesses	✓	✓
Cuttings	~	~
Magnetic from 3 sheets	~	,
PVA pre-treatment	✓	_

Accessories

SIBUKLE	Spatula A I	

Special colors

119 / SIBU | DESIGN



2600 × 1000



FL VELVET Bordeaux 2600 × 1000 / **NA** 21436 / **SA** 21450



FL VELVET Avocado 2600 × 1000 / **NA** 21437 / **SA** 21451



FL VELVET Curry 2600 × 1000 / NA 21438 / SA 21452



FL VELVET Mocha 2600 × 1000 / **NA** 21439 / **SA** 21453



FL VELVET Coal 2600 × 1000 / NA 21440 / SA 21454



FL VELVET Pearl 2600 × 1000 / **NA** 21441 / **SA** 21455



FL VELVET Volcano 2600 × 1000 / **NA** 21442 / **SA** 21456



texture selectable see page 122/123

FL VELVET

Product characteristics

	NA	SA
Base material	Н	IPS
Surface material	P	ΕT
Material thickness mm	1,7	1,83
Temperature stability	up to	60 °C
Wet room suitability	-	
Rolled packable *	~	~

^{*} Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	NA	SA
Special formats	On re	equest
Further thicknesses	✓	~
Cuttings	~	✓
Magnetic from 3 sheets **	•	/
PVA pre-treatment	✓	_

 $^{^{\}rm hok}$ Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Processing

	NA	SA
Cutting, punching	1	✓
Drilling	✓	✓
Sawing	1	_
Laser cutting	1	1
Hot bending	1	_
PVA compressible	1	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A I

Special colors

_





texture selectable see page 122/123

FL VELVET Antigrav

Product characteristics

	NA
Base material	PET fibres
Surface material	PET
Material thickness mm	3,8
Temperature stability	up to 60 °C
Wet room suitability	
Rolled packable	_

Processing

	NA
Cutting, punching	~
Drilling	~
Sawing	~
Laser cutting	~
Hot bending	_
PVA compressible	~
Smallest bending radius	1000 mm

Extra equipment

	NA
Special formats	On request
Further thicknesses	On request
Cuttings	✓
Magnetic from 3 sheets *	~
PVA pre-treatment	_

\ast Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE	Spatula A2
---------	------------

Special colors



FL VELVET Bordeaux Antigrav 2600 x 1000 / NA 21443



FL VELVET Avocado Antigrav 2600 × 1000 / NA 21444



FL VELVET Curry Antigrav 2600 x 1000 / NA 21445



FL VELVET Mocha Antigrav 2600 x 1000 / NA 21446



FL VELVET Coal Antigrav 2600 × 1000 / **NA** 21447



FL VELVET Pearl Antigrav 2600 x 1000 / NA 21448



FL VELVET Volcano Antigrav 2600 x 1000 / NA 21449

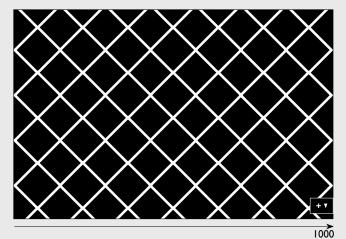
SIBU VELVET ARTICLE FROM THE FABRIC LINE

DESIGN AND COLOR SELECTABLE

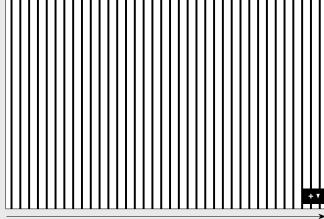
Mix the design and color to your own taste – that's how you create a SIBU design panel, that's totally fitting to you

and your project! Your own individual SIBU design panel is available from 20 sheets.

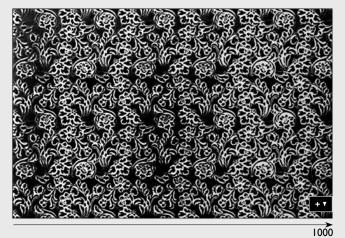
CORD



PIANO



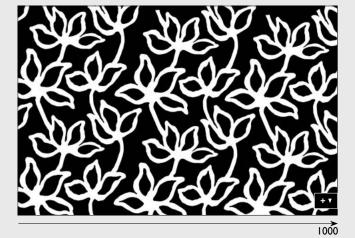
FLORAL



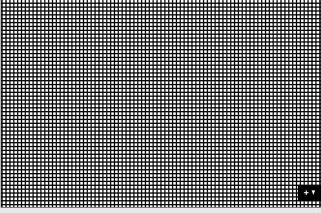
IMPERIAL



ALISE



SQUARE 2





GRAS BARK CIRCLE DROPS

1000

entire panel length not shown in image

1000

ANTIGRAV





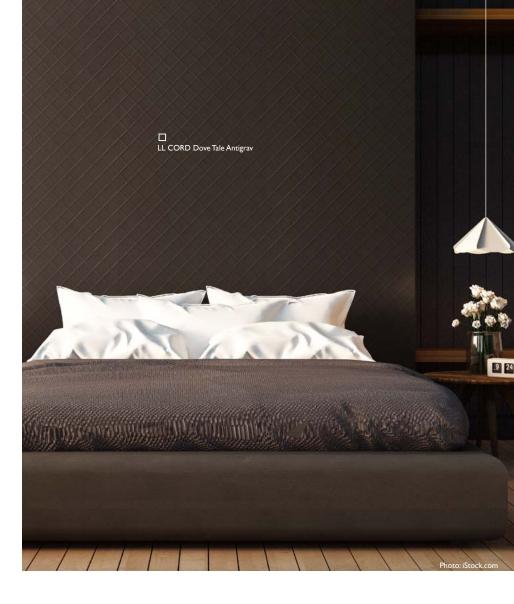
LL CORD Stony Ground Antigrav 2600×1000 / NA 19766



LL CORD Dove Tale Antigrav 2600 x 1000 / NA 19765



LL CORD Charcoal Light Antigrav 2600×1000 / NA 19764



2600 x 1000



LL CORD Antigrav

Product characteristics

	NA
Base material	PP-glass fibres
Surface material	PU-leather
Material thickness mm	3,8
Max. relief height mm	6,2
Temperature stability	up to 60 °C
Wet room suitability	
Rolled packable	_

Processing

	NA
Cutting, punching	~
Drilling	~
Sawing	~
Laser cutting	~
Hot bending	_
PVA compressible	~
Smallest bending radius	1000 mm

Extra equipment

	NA
Special formats	_
Further thicknesses	_
Cuttings	✓
Magnetic from 3 sheets *	✓
PVA pre-treatment	_

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

SIBU | DESIGN \ 126

Accessories

SIBUKLE	Spatula A2

Special colors





LL Lemon Yellow Antigrav 2600 x 1000 / NA 20425



LL Pumpkin Orange Antigrav 2600 x 1000 / NA 20424



LL Cobalt Blue Antigrav 2600 x 1000 / NA 20422



LL Apple Green Antigrav 2600 × 1000 / NA 20423

LEATHER-LINE Antigrav

Product characteristics

NA
PP-glass fibres
PU-leather
3,8
up to 60 °C
_

Processing

	NA
Cutting, punching	✓
Drilling	~
Sawing	✓
Laser cutting	~
Hot bending	_
PVA compressible	~
Smallest bending radius	1000 mm

Extra equipment

NA

Special formats	On request
Further thicknesses	_
Cuttings	✓
Magnetic from 3 sheets *	✓
PVA pre-treatment	_

\ast Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

Special colors



LL LEGUAN Silver Antigrav 2600 x 1000 / NA 19781



LL LEGUAN Gold Antigrav 2600 × 1000 / NA 19778



LL LEGUAN Copper Antigrav 2600 x 1000 / NA 19777



LL LEGUAN Nero Antigrav 2600 x 1000 / NA 19779



LL LEGUAN Silk Antigrav 2600 × 1000 / **NA** 19780



LL LEGUAN Bianco Antigrav 2600 × 1000 / NA 19775



LL LEGUAN Blue Antigrav 2600 x 1000 / NA 19776



LL LEGUAN Antigrav

Product characteristics

	NA
Base material	PP-glass fibres
Surface material	PU-leather
Material thickness mm	3,4
Temperature stability	up to 60 °C
Wet room suitability	
Rolled packable	_

Processing

	NA
Cutting, punching	~
Drilling	~
Sawing	~
Laser cutting	~
Hot bending	_
PVA compressible	~
Smallest bending radius	1000 mm

Extra equipment

	NA
Special formats	On request
Further thicknesses	_
Cuttings	✓
Magnetic from 3 sheets *	✓
PVA pre-treatment	_

^{*} Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE	Spatula A2

Special colors

_





LL Charcoal Dark Antigrav 2600 x 1000 / NA 19762



LL Charcoal Light Antigrav 2600 x 1000 / NA 19763



LL Dove Tale Antigrav 2600 × 1000 / **NA** 19769



LL London Clay Antigrav 2600 x 1000 / NA 19782



LL Stony Ground Antigrav 2600 × 1000 / NA 19794

LEATHER-LINE Antigrav

Product characteristics

NA
PP-glass fibres
PU-leather
3,8
up to 60 °C
_

Processing

	NA
Cutting, punching	✓
Drilling	✓
Sawing	~
Laser cutting	~
Hot bending	_
PVA compressible	~
Smallest bending radius	1000 mm

Extra equipment

	NA
Special formats	On request
Further thicknesses	-
Cuttings	✓
Magnetic from 3 sheets *	✓
PVA pre-treatment	<u>_</u>

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

|--|

Special colors



LL IMPERIAL White Antigrav 2600 x 1000 / **NA** 19771





LEATHER-LINE

LL IMPERIAL Antigrav

Product characteristics

	NA
Base material	PP-glass fibres
Surface material	PU-leather
Material thickness mm	4,1
Max. relief height mm	5,7
Temperature stability	up to 60 °C
Wet room suitability	
Rolled packable	_

Processing

Cutting, punching	~
Drilling	~
Sawing	~
Laser cutting	~
Hot bending	_
PVA compressible	~
Smallest bending radius	1000 mm

Extra equipment

	NA
Special formats	_
Further thicknesses	_
Cuttings	✓
Magnetic from 3 sheets *	✓
PVA pre-treatment	_



Accessories

SIBUKLE	Spatula A2

Special colors





LL ANTIGUA Gold Antigrav 2600 x 1000 / NA 19760

LL ANTIGUA Gold Antigrav

Product characteristics

	NA
Base material	PP-glass fibres
Surface material	PU-leather
Material thickness mm	4
Temperature stability	up to 60 °C
Wet room suitability	
Rolled packable	_

Processing

	NA
Cutting, punching	~
Drilling	~
Sawing	~
Laser cutting	~
Hot bending	_
PVA compressible	~
Smallest bending radius	1000 mm

Extra equipment

	NA
Special formats	On request
Further thicknesses	-
Cuttings	✓
Magnetic from 3 sheets *	✓
PVA pre-treatment	_

^{*} Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE	Spatula A2	

Special colors



DM CEMENT Dark Antigrav 2600 x 1000 / **NA** 19798



2600 x 1000



DECO-LINE

DM CEMENT Dark Antigrav

Product characteristics

NA
PP-glass fibres
impregnated paper
3,3
up to 60 °C
_

Processing

	NA
Cutting, punching	~
Drilling	~
Sawing, milling	~
Laser cutting	~
Hot bending	_
PVA compressible	~
Smallest bending radius	1000 mm

Extra equipment

	NA
Special formats	On request
Further thicknesses	_
Cuttings	✓
Magnetic from 3 sheets **	✓
PVA pre-treatment	_

Accessories

SIBUKLE	Spatula A2
Special colors	
Special colors	

SIBU | DESIGN | 132

Prior to printing a corona or plasma treatment has to be carried out.
Upon request available in pre-treated version.
Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).





DM CEMENT Light Antigrav 2600 x 1000 / **NA** 19563

DECO-LINE

DM CEMENT Light Antigrav

Product characteristics

	NA
Base material	PP-glass fibres
Surface material	impregnated paper
Material thickness mm	3,1
Temperature stability	up to 60 °C
Wet room suitability	
Abrasion resistance	
Rolled packable	_

Processing

NA
~
~
~
~
_
~
1000 mm

Extra equipment

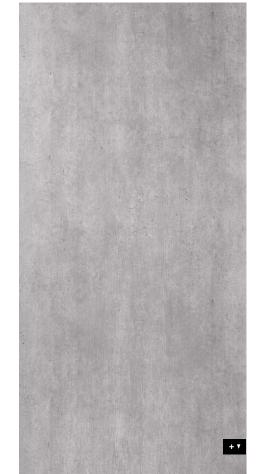
	NA
Special formats	On request
Further thicknesses	_
Cuttings	✓
Magnetic from 3 sheets **	✓
PVA pre-treatment	_

Accessories

SIBUKLE	Spatula A2
Special colors	
Special colors	
_	



2600 x 1000



Prior to printing a corona or plasma treatment has to be carried out.

Upon request available in pro-treated version.

Upon request available in pre-treated version.

** Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



DM CERAMIC Brown Antigrav 2600 x 1000 / **NA** 19564



DM CERAMIC Grey Antigrav 2600 x 1000 / **NA** 19565



DM CERAMIC Brown/Grey brushed 8L Antigrav 2600 x 1000 / **NA** 19586

2600 x 1000 DM CERAMIC Grey Antigrav



DECO-LINE

DM CERAMIC Antigrav

Product characteristics

	NA
Base material	PP-glass fibres
Surface material	impregnated paper
Material thickness mm	3,3
Temperature stability	up to 60 °C
Wet room suitability	
Abrasion resistance	
Rolled packable	_
•	•

Processing

	NA
Cutting, punching	~
Drilling	✓
Sawing, milling	1
Laser cutting	✓
Hot bending	_
PVA compressible	✓
Smallest bending radius	1000 mm

DM CERAMIC Brown/Grey brushed 8L



Extra equipment

	NA
Special formats	On request
Further thicknesses	_
Cuttings	✓
Magnetic from 3 sheets **	✓
PVA pre-treatment	_

Accessories

SIBU SILICON 1.4A	~
SIBUKLE	Spatula A2

Special colors



Prior to printing a corona or plasma treatment has to be carried out.
Upon request available in pre-treated version.

 Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).





DM MARBLE White Antigrav 2600 x 1000 / **NA** 19566

DECO-LINE

DM MARBLE White Antigrav

Product characteristics

	NA
Base material	PP-glass fibres
Surface material	impregnated paper
Material thickness mm	3,1
Temperature stability	up to 60 °C
Wet room suitability	
Abrasion resistance	
Rolled packable	ı

Processing

	NA
Cutting, punching	~
Drilling	~
Sawing, milling	~
Laser cutting	~
Hot bending	_
PVA compressible	~
Smallest bending radius	1000 mm

Extra equipment

	NA
Special formats	On request
Further thicknesses	_
Cuttings	~
Magnetic from 3 sheets **	~
PVA pre-treatment	_

Accessories

SIBUKLE	Spatula A2
Special colors	
_	



2600 x 1000



Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version. Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



DM Travertin Antigrav 2600 x 1000 / **NA** 19567



2600 x 1000



DM Travertin Antigrav

Product characteristics

	NA
Base material	PP-glass fibres
Surface material	impregnated paper
Material thickness mm	3,3
Temperature stability	up to 60 °C
Wet room suitability	
Abrasion resistance	
Rolled packable	-

Processing

	110
Cutting, punching	~
Drilling	~
Sawing, milling	~
Laser cutting	~
Hot bending	_
PVA compressible	~
Smallest bending radius	1000 mm

Extra equipment

	NA
Special formats	On request
Further thicknesses	_
Cuttings	✓
Magnetic from 3 sheets**	✓
PVA pre-treatment	_

Accessories

SIBUKLE	Spatula A2
Special colors	
_	

SIBU | DESIGN | 136

Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version. Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



LL LACE Black/Platin Antigrav 2600 x 1000 / NA 19772



LL LACE White/Black Antigrav 2600 × 1000 / NA 19773



LL LACE White/Vintage Brown Antigrav 2600 x 1000 / NA 19774



2600 × 1000



LL LACE Antigrav

Product characteristics

	NA
Base material	PP-glass fibres
Surface material	PET
Material thickness mm	3,4
Material thickness mm White/Black	3,6
Temperature stability	up to 60 °C
Wet room suitability	
Rolled packable	_

Processing

	NA
Cutting, punching	~
Drilling	~
Sawing	~
Laser cutting	~
Hot bending	_
PVA compressible	~
Smallest bending radius	150 mm

Extra equipment

	NA
Special formats	On request
Further thicknesses	_
Cuttings	✓
Magnetic from 3 sheets *	✓
PVA pre-treatment	_

^{*} Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBU SILICON 1.4A	✓
SIBUKLE	Spatula A2

Special colors

_



WL Nutwood Antigrav 2600 × 1000 / NA 19568



WL Nutwood Country Antigrav 2600 x 1000 / NA 19569



WL Maple Alpine Antigrav 2600 x 1000 / NA 19570



WOOD-LINE

WL Nutwood Antigrav

Product characteristics

	NA
Base material	PP-glass fibres
Surface material	impregnated paper
Material thickness mm	3,3
Temperature stability	up to 60 °C
Wet room suitability	
Abrasion resistance	
Rolled packable	_

Processing

	NA
Cutting, punching	~
Drilling	~
Sawing, milling	~
Laser cutting	~
Hot bending	_
PVA compressible	~
Smallest bending radius	1000 mm

Extra equipment

NA Special formats On request Further thicknesses Cuttings ✓ Magnetic from 3 sheets** ✓ PVA pre-treatment —

Accessories

SIBUKLE	Spatula A2
Special colors	

-

SIBU | DESIGN \ 138

Prior to printing a corona or plasma treatment has to be carried out.
Upon request available in pre-treated version.
Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).





WL Wenge Wood Antigrav 2600 × 1000 / **NA** 19571

WOOD-LINE

WL Wenge Wood Antigrav

Product characteristics

	NA
Base material	PP-glass fibres
Surface material	impregnated paper
Material thickness mm OAK TREE	3,1
Material thickness mm Wenge Wood	3,3
Temperature stability	up to 60 °C
Wet room suitability	
Abrasion resistance	
Rolled packable	_

Processing

NA
~
~
~
~
_
>
1000 mm

Extra equipment

zati a equipinient	NA
Special formats	On request
Further thicknesses	-
Cuttings	✓
Magnetic from 3 sheets**	✓
PVA pre-treatment	-

Accessories

SIBUKLE	Spatula A2
Special colors	
_	



2600 x 1000



Prior to printing a corona or plasma treatment has to be carried out.
Upon request available in pre-treated version.
Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).







WL Carbonized Wood Antigrav 2600 x 1000 / **NA** 20158

WOOD-LINE

WL Carbonized Wood Antigrav

Product characteristics

	NA NA
Base material	PP-glass fibres
Surface material	impregnated paper
Material thickness mm	3,3
Temperature stability	up to 60 °C
Wet room suitability	
Abrasion resistance	
Rolled packable	_

Processing

	NA
Cutting, punching	✓
Drilling	✓
Sawing, milling	✓
Laser cutting	\
Hot bending	_
PVA compressible	~
Smallest bending radius	1000 mm

Extra equipment

	NA
Special formats	On request
Further thicknesses	_
Cuttings	✓
Magnetic from 3 sheets**	✓
PVA pre-treatment	_

Accessories

SIBUKLE	Spatula A2	
Special colors		
_		



2600 × 1000



Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version.

Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

PROCESSING INSTRUCTIONS GENERAL PROCESSING INSTRUCTIONS SIBUGLAS PROCESSING INSTRUCTIONS ANTIGRAY



Product characteristics

To answer your questions as quickly as possible, our team has worked out a technical table with product characteristics, extra equipment and much more for each of our products:

BASE MATERIAL

As a base material we use a specially developed, highly impact resistant polystyrene type (HIPS). HIPS distinguish particularly by robustness, high impact and a very low weight. For our ACRYLIC-LINE we use as a base material ABS with acrylic surface. With PUNCH-LINE 3D products we use HIPS with background foil from A-PET.

Scratch-resistant PMMA is employed for the SIBUGLAS product group and PP glass fibre material is used for the ANTIGRAV range.

MATERIAL THICKNESS

The given material thicknesses refer to the stock program in non adhesive (NA) and self adhesive (SA) version.

SA SELF-ADHESIVE

SA means that the design sheet is equipped with adhesive at the back. For this we use high-quality acrylic adhesive substance or synthesis rubber (PUNCH-LINE 3D, MultiStyle).

In order to achieve maximum adhesion, always clean non-absorbent surfaces with alcohol (ethanol, isopropyl alcohol).

Self-adhesive (SA) sheets are ideally suited to non-absorbent surfaces such as coated MDF/chipboard, glass, metal, plastic, etc. However, they are unsuitable for use on ceilings. Alternative processing options are available on request.

TOI FRANCES

Machine-related dimensional and angle tolerances:

+/- I.0 mm in relation to I,000 mm

Temperature-related dimensional deviations:

+/- 0.7 mm in relation to 1,000 mm at a temperature change of 10 $^{\circ}\text{C}$ (except ANTIGRAV)

ROLLED PACKABLE

Basically our design sheets are packed flat on pallets. However, in order to dispatch small consignments as favourably as possible, we have developed a packaging carton in which many of our design sheets can be packed rolled as well.

Basically, the following applies:

Design sheets in non-adhesive (NA) version are rolled with the decor side outwardly and design sheets in self-adhesive version (SA) are rolled with the glue side outwardly.

Exceptions:

LEATHER-LINE products and sheets with a magnetic film: always roll with the patterning on the outside.

PL3D,WOOD-LINE and DECO-LINE products with impregnated papers: always roll with the patterning on the inside.

Packed in boxes (480x480 mm):

DECO-LINE products with strips and sheets with a magnetic film: we recommend a maximum of 2 pieces per box.

DECO-LINE products with impregnated papers, LEATHER-LINE, PUNCH-LINE 3D and WOOD-LINE: we recommend a maximum of 3 pieces per box.

DECO-LINE (excluding products with impregnated papers), PUNCH-LINE, ACRYLIC-LINE, MSC and STRUCTURE-LINE products: we recommend a maximum of 6 pieces per box.

After receipt, rolled goods should be laid out flat for around 24 hours at room temperature and if necessary, subjected to additional weight.

SURFACE MATERIAL

In a changeable world we focus on lastingness and high standards by using 100% PVC-free surfaces. We make a distinction between:

- Polyurethane synthetic leather surfaces (PU)
- Polyester imitation fur surfaces (PET)
- Metallized surfaces (PET)
- Printed surfaces (Print)
- Acrylic surfaces (PMMA)
- Impregnated papers

All variations are optically outstanding and also fascinate by their unique haptics. They correspond to the highest demands and they are suited especially for the interior area.

MAXIMUM RELIEF HEIGHT

With the given data we define the highest position of the respective design in non-adhesive (NA) and adhesive (SA) version.

PRINTING

Owing to the many differing printing and colour systems, customers must carry out a printing test. The result will depend on the respective motif. We will be pleased to provide original samples for testing.

SIBU guideline values:

PRD digital printing possible

PRS screen printing possible

PR+ digital/screen printing possible

PR+* digital/screen printing possible, prior to printing a corona or plasma, treatment has to be carried out. By request available in pre-treated version.

PRS* screen printing possible, prior to printing a corona or plasma, treatment has to be carried out. By request available in pre-treated version.

SCREEN PRINTING:

The final adhesion performance will set in very slowly and can take up to one week on air-drying (20 $^{\circ}$ C.).

TEMPERATURE STABILITY

We supply to more than 70 countries in the world and have nearly everywhere special climate situation. Therefore we test our material under the hardest conditions. Already during development stage our SIBU design sheets are tested in special thermo-containers stuck on ground as well as unstuck with high temperatures and high air humidity.

Only the very best qualities correspond to our strict directives. The given data of the temperature stability refer to the lasting application of the product stuck on different grounds and to the long-term using temperature also without adhesion.

WET ROOM SUITABILITY

An exposure of SIBU design sheets to humid areas is given when a design sheet is subjected to short term humidity condition. This humidity condition can occur by reason of high air humidity or by direct sprinkling water. SIBU design sheets are not suited for the direct wet space area as well as for long-term wet influence (except SIBUGLAS).

■■■ Wet room suitability

■■■□ Wet room suitability, but material reacts more sensitively to sprinkling water. Removing of moisture is recommended.

ABRASION RESISTANCE

Products with marked abrasion resistance **AR** show an extremely abrasion resistant surface. Our technology team already tests the products during development process to be able to offer the matching product for each of your demands.

■■■■■■■ Scratch resistant (SIBUGLAS AR+)

■■■■■ Excellent abrasion resistance

■■■■□ Very good abrasion resistance

■■■□□ Good abrasion resistance

■■□□□ Normal abrasion resistance

■ ■ □ □ □ □ Low abrasion resistance

 \blacksquare \Box \Box \Box \Box Use only in the decoration area

Extra equipment

We are aware of the fact that not always you can use our standard stock articles for your intended application and offer for you special extra equipment.

FIRE CLASSIFICATION

The products from the stock program correspond to the fire safety regulations according to DIN 4102 B2, excluded products ACRYLIC-LINE (test standard: UL Standard 94, measured value: 94 HB). Marked products **FR** are available in flame retardant version on request, on a different carrier material. Certificates of the following standards are available: EN 13501-1 and ASTM E 84. Info sheets on demand!

CUTTINGS

You want to get customized sheets or cuttings? Please contact us that we can offer the best possible solution to you. With a cutting length up to 3.2 meter and a punching and sawing length up to 3 meter we are able to meet your requirements and needs promptly.

PVA PRE-TREATMENT

In order to be suitable for PVA bonding, depending upon the material thickness on the reverse side, SIBU design sheets either have to be pretreated by means of an additional production process, or roughened by using a vibration sander (80-grain sandpaper).

Being able to carry out this pre-treatment for you in our factory, we absolutely need this information together with your order.

SPECIAL FORMATS

In addition to the standard sizes given in the OVERVIEW we offer with pleasure individually adapted product dimensions.

FURTHER THICKNESSES

Responding to your request we produce our DECO-LINE and PUNCH-LINE in thicknesses between 0.8 and 4.0 mm.

MAGNETIC

All SIBU design sheets are available with a magnetic back from 3 pieces onwards. Exception - all LL ROMBO, LL QUADRO, LL CRISTAL ROMBO and PUNCH-LINE.

SIBU magnetic foils are suitable on different metallic grounds and on magnetic colours. The exchange of design sheets thereby becomes a child's play! The application fields for the new SIBU DESIGN magnetic program are nearly unlimited – for shop-window decoration, shop fitting and fair design or in the furniture area, decoration field and for all kinds of displays.

Self-adhesive SIBU metal film is employed when a suitable metallic ground is lacking. The metal film can be ordered as a sheet $(2,600 \times 1,000 \text{ mm})$ or roll (14 or 29 m)

Processing (except SIBUGLAS and ANTIGRAV)

Please note that SIBU design sheets always have to be processed from the decor side.

SURFACE PROTECTION

A protective film protects our surfaces against damages. This protective film should be removed only after the application of our design sheets.

PUNCHING

Band steel cutting is recommended for design sheets in thickness from I up to $1.5\ \mathrm{mm}.$

Please study the technical table in the overview in order to see if this processing step is permissible for your product.

DRILLING

All SIBU design sheets can be drilled from the decor side.

MILLING

For material up to 2 mm thickness:

Cutter with 3 mm diameter, rotation speed from 12000 up to 24000 rpm, progressive feed up to 12 m/min.

Decor side on top:

milling cutter with a left-hand twist, cutting right.

Decor side below:

milling cutter with a right-hand twist, cutting right.

For material with a thickness of more than 2 mm, reduce the progressive feed and use a milling cutter with a larger diameter (6 mm).

SMALLEST BENDING RADIUS

The given data refer to the smallest bending radius for concave or convex fixing. For all design sheets — with the exception of MultiStyle — all sheet edges must be fixed mechanically in any case! For MultiStyle there is no need for mechanical fixing!

HOT BENDING

Heat up the SIBU design sheets from the backside – for both, internal and exterior angles.

Approximate parameters for material in Imm thickness: wire temperature: approx. 200°C, heating time: approx. 6 seconds

For ACRYLIC-LINE, PUNCH-LINE, DECO-LINE and STRUCTURE-LINE design sheets hot bending is outwardly (decor outside) possible – hot bending inwards (decor inside) is possible only with plain designs or with fine structures. For deeper structures - no exact internal angle.

Hot bending with LEATHER-LINE design sheets is possible outwardly (decor outside), inwards (decor side inside) only with plain LEATHER-LINE. Using structured leather designs it can happen that wrinkles may appear along the internal angles.

CUTTING

SIBU DECO-LINE sheets with less than 2 mm thickness can be easily cut with a wallpaper knife. Simply notch the surface and break along the edge. For all other product lines and for DECO-LINE sheets up to 3 mm thickness the cutting pressure has to be increased. After cutting and breaking our self-adhesive (SA) design sheets as well as 3D PUNCH-LINE designs (NA + SA) the foil on the back side has to be cut separately. Always use well sharp knives.

SAWING

SIBU guideline values:

Material thicknesses of up to 1 mm: HW 280x3.2 / 2.2x30 Z60 / 12.46-18.08 WZ

Thicker than I mm:

HW 250x3.2 / 2.2x30 Z40 / 19.63 WZ/FA

HW 250x3.2 / 2.2x30 Z40 / 19.63 FZ/TR

(speed 6000 rpm, progressive feed of up to 25 m/min).

For LEATHER-LINE:

HW 255x2.8 / 2.0x30 Z80 / 10.01 FZWZ (speed 6000 rpm, progressive feed of up to 10 m/min).

The best result with LEATHER-LINE is achieved with MDF underlay (4 mm) above and below, slow progressive feed and high speed.

*HW (hard metal material), WZ/FA (alternating teeth/bevelled edge), FZ (flat teeth), TR (trapezoidal teeth)

LASER CUTTING

All SIBU design sheets can be processed with standard lasers. The cutting speed conforms to the watt power of the laser.

Please refer to the technical data in our Overview broschure, if that processing step is permitted for that product.

THERMOFORMING

With a variety of Deco-Line products light forming, by using flat and not sharp-edged tools, is possible (avoid sharp contours and use larger radii). With every new moulding test are to be made, in order to obtain ideal results. The tool must be adapted to the material.

Refer to the technical table in the Overview catalogue whether this processing step is suitable for your product or not.

PVA-PRESSING

Non-adhesive design sheets from our DECO-LINE, LEATHER-LINE, STRUCTURE-LINE, ACRYLIC-LINE and ANTIGRAV series (with a few exceptions) are compressible with commercial PVA adhesives. The ground must be absorbent (MDF, chipboard, etc.)

In order to be suitable for PVA bonding, depending upon the material thickness on the reverse side, SIBU design sheets either have to be pre-treated by means of an additional production process, or roughened by using a vibration sander (80-grain sandpaper).

Should by reason of transport or stock conditions the design sheet not have a crease-free protective film, the film should be removed prior to pressing process. The pressure applied should amount to 2 kg/cm² (0.2 N/mm²), the temperature to approx. 45°C and the pressing time to around 10 minutes. The bonding of the balancing material and the design sheet should be done in a single working process.

During pressing onto an untreated particle board in 16 mm thickness, best results were achieved with a 1 mm polystyrene balancing sheet.

When pressing structured design sheets (STRUCTURE-LINE, ACRYLIC-LINE and LEATHER-LINE), a medium-hard sponge rubber mat with a thickness of approx. 5 mm should be used between the pressing sheet and the patterned side of the design sheet. This provides uniform pressure distribution and prevents undesirable crushing spots.

When using DECO-LINE sheets it is better to press without the sponge rubber mat. The mat could cause irregular optics in the mirror surface. If you want to have a perfect mirror result, ask us for design sheets in 2 mm thickness.

Following pressing allow the sheets to cool in a stack over night (about 16 hours). Cover the stack with a 19 mm plate so that the uppermost sheet also remains flat.

As a result of this type of processing, standard edges of plastic, aluminium or wood can be used! The PVA adhesive prevents the usual expansion of our design sheets due to the effect of increased temperature!

Accessories

SIBUKLE D22HV

Solvent-free dispersion adhesive

The best suitable spatula size A1 or A2 is given for each product.

Applications: SIBUKLE is highly suitable for the bonding of SIBU products onto absorbent, flat surfaces such as wood, plywood, particleboard, gypsum plasterboard, concrete or smooth brickwork.

WARNING: SIBUKLE is entirely unsuitable for non-absorbent surfaces such as tiles, plastics, metals, glass, etc.

Please follow the processing guidelines on the adhesive label.

Storage / Transport

STORAGE INSTRUCTIONS

SIBU design sheets must always be kept in indoor stock, no storage outside! Following instructions are to be considered:

- Design sheets to be stored flat, rolled packed design sheets should be unpacked and laid out flat and - if necessary - subjected to additional weight to improve flatness (Use carton underlay and weigh down the entire sheet in order to prevent damage.)
- Store the uppermost plate in the pile with decor side down.
- Protect SIBU products from UV rays.
- Do not expose SIBU products to moisture or humidity.
- · Protect material from dirt, dust and mechanical damages.
- A permanent storage of more than 3 months at a temperature less than 0 °C or more than +30 °C may impact the quality of our design sheets and should be avoided.

TRANSPORT INSTRUCTIONS

In general, for the transport of SIBU products pay attention to protect them from dirt, UV radiation, moisture and mechanical damages.

- Use stable, flat pallets with carton bedding, the pallet should be longer than the design sheets.
- Place the uppermost design sheet on the pallet with the decor side face down. This uppermost design sheet should be protected in addition by a carton and a board (e.g., chipboard, HDF...).
- · The design sheets should be protected from shifting.
- The edges and sides must be also protected (edge protection, PE foil ...)
- Avoid temperatures below 35 °C or more than + 50 °C.
- Structured sheets to be transported on pallets with the patterns running in same direction.
- SIBU products must be acclimatized prior to processing; ideal processing temperature is approx. + 10 °C to + 30 °C.
- Before any processing of the design sheets read the attached processing instructions which you can also find on the SIBU website!
- SIBUKLE should not be long-time stored below + 5 °C and must be protected from frost during transportation.
- Rolled packable: please see page 144

Cleaning / Disposal

CLEANING

DECO-LINE, STRUCTURE-LINE, ACRYLIC-LINE, PUNCH-LINE, PUNCH-LINE 3D: in case of light dirt by means of soft cleaning cloth (it should be free of dust and free of dirt). In case of heavy dirt by means of standard plastic or window cleaner (spray cleaners not onto the material surface, but sparingly onto the cleaning cloth).

Do not use abrasive cleaners, solvent cleaners or pure alcohol!

LEATHER-LINE: Clean leather surfaces by means of standard liquid soap and then remove the soap with a humid cloth.

Imitation fur surfaces: In case of light dirt clean LL Marabu with a vacuum cleaner, in case of heavy dirt clean with a humid cloth.

DISPOSAL

The keeping of healthy environment has high priority for us! We check all raw materials used for their environmental compatibility. Because not everyone has its own plastic disposal container, we pay special attention in development of new products to use only high-quality materials: materials, which may be disposed safely with the domestic waste. On demand we are pleased to provide LGA certificates for all SIBU design sheets.

Processing information general

(except SIBUGLAS und ANTIGRAV)

GROUND PREPARATION FOR GLUING

The ground must be dry and smooth, and free from loose material, dust, dirt, grease, wax and silicone. SIBU patterned sheets should never be mounted onto an uneven surface, as this results in a loss of visual quality.

In the case of convex and concave surfaces, the sheet edges must be fixed mechanically (except for MultiStyle).

Non-absorbent surfaces

In order to achieve maximum adhesion, always clean non-absorbent surfaces with alcohol (ethanol, isopropyl alcohol). Self-adhesive (SA) sheets are ideally suited to non-absorbent surfaces such as coated MDF/chipboard, glass, metal, plastic, etc. However, they are unsuitable for use on ceilings. Alternative processing options are available on request.

Absorbent surfaces

A solvent-free adhesive, which is suitable for both the underlying surface and the polystyrene material (base material), must be employed on absorbent grounds, e.g. uncoated chipboard, MDF, plasterboard, or smoothed brickwork. Sibu recommendation: SIBUKLE.

BONDING

Patterned sheets delivered in rolled form must be kept flat for a minimum of 24 hours. Weighing down improves evenness.

Ideal processing temperatures range from $+ 10^{\circ}$ C up to $+ 30^{\circ}$ C. The design sheets should be acclimatised, i.e. be brought to room temperature prior to processing (avoidance of condensation on the gluing surface and a reduction in sheet expansion due to reduced temperature differences).

A temperature increase of 10° C will cause our products to expand by approx. 0.7 mm over a length of I meter. As a rule, expansion gap of approx. 2-3 mm should be kept at each sheet edge!

In case of high surroundings temperature or major temperature-fluctuations the expansion gap should be increased or the sheet format should be chosen smaller. Avoid blistering (air inclusions); use a medium-hard hand rubber roller with a width of approx. 170 mm.

Remove the backing cover step-by-step from self-adhesive design sheet (SA), do not touch gluing surface and press the sheet onto the ground as firmly as possible. The final adhesion power will be reached at room temperature after 24 hours.



PROCESSING SIBUKLE

Application: SIBUKLE is ideally suited to the bonding of SIBU products onto absorbent, even surfaces such as wood, MDF, plywood, chipboard, plasterboard, or smooth brickwork. The underlying surface must be absorbent (MDF, chipboard, etc.).

WARNING! SIBUKLE is not unsuitable for non-absorbent grounds such as tiles, plastics, metals and glass, etc.

As a rule, an approx. 2 to 3 mm expansion joint is to be left along the sheet edges!

Processing: Apply only to the cleaned surface, which has been prepared for bonding, using a fine spatula (the spatula toothing for every product is provided in the OVERVIEW catalogue). With an ambient temperature of between 20 °C and 35 °C, the adhesive should then be left to air for 20 to 40 minutes. No drying time is required for PNL products, which are to be bonded in a wet adhesive bed. Fix mechanically if necessary, until the adhesive has hardened.

The higher the ambient temperature, the shorter is the airing time.

Finger test: following application with the spatula, the optimal airing time is reached as soon as the adhesive no longer sticks to the fingers! Avoid the formation of bubbles (air inclusions) and use a medium-hard, rubber roller with a width of approx. 170 mm.

If other solvent-free dispersion adhesives are employed, the respective processing instructions are to be followed.

Storage: In the original airtight containers the adhesive can be stored up to 12 months from delivery date. Store always above freezing point. Protect from frost, otherwise the glue cannot be used anymore!

STANDARD PROCESSING SIBUGLAS AR+

GROUNDS – BONDING – EXPANSION GAPS

The ground must be dry and smooth, and free from loose material, dust, dirt, grease, wax and silicone. SIBU patterned sheets should never be mounted onto an uneven surface, as this results in a loss of visual quality.

In the case of convex and concave surfaces, the sheet edges must be fixed mechanically.

Non-absorbent surfaces:

In order to achieve maximum adhesion, always clean non-absorbent surfaces with alcohol (ethanol, isopropyl alcohol).

Self-adhesive (SA) sheets are ideally suited to non-absorbent surfaces such as coated MDF/chipboard, glass, metal, plastic, etc. However, they are unsuitable for use on ceilings. Alternative processing options are available on request.

Absorbent surfaces:

A solvent-free adhesive, which is suitable for both the underlying surface and the polystyrene material, must be employed on absorbent grounds, e.g. uncoated chipboard, MDF, plasterboard, or smoothed brickwork. Sibu recommendation: SIBUKLE D22 HV.

Ideal processing temperatures range from + 10 °C to + 30 °C. The design sheets must be acclimatised, i.e. be brought to room temperature prior to processing (avoidance of condensation on the gluing surface and a reduction in sheet expansion due to reduced temperature differences).

A temperature increase of 10 °C will cause our products to expand by approx. 0.7 mm over a length of 1 m.

As a rule, an approx. 2-3 mm expansion joint is to be left along the sheet edges!

In the case of high ambient temperatures, or major temperature fluctuations, the expansion gap should be increased, or a smaller sheet format selected.

Remove the paper backing from the reverse side of self-adhesive patterned sheets (SA) step-by-step. Do not touch the adhesive surface and press the sheet onto the ground as firmly as possible. Avoid the formation of bubbles (air inclusions) and use a medium-hard, rubber roller with a width of approx. 170 mm.

Full adhesion will be reached at room temperature after 24 hours.

Whenever possible, SIBU DESIGN products should be processed within 12 months (except for PVA pre-treated products, please see the PVA news update at www.sibu.at).

They are not recommended for use near open fires or sources of intense heat.

BONDING USING SIBUKLE

SIBUKLE is suitable for the bonding of SIBUGLAS products on absorbent, level surfaces such as wood, plywood, chipand plasterboard, concrete or smoothed masonry. PLEASE NOTE: SIBUKLE is totally unsuitable for non-absorbent surfaces such as tiles, plastic coverings, metal, glass, etc.

Processing: once the ground surface for laying has been prepared and cleaned, fully cover it alone with adhesive using a spatula with A2 teeth and then press down. It is essential that SIBUGLAS products be bonded in a bed of wet adhesive. When required fix mechanically until the adhesive has hardened. Please follow the processing guidelines on the adhesive label.

BONDING & POINTING WITH SIBU SILICON

(Acetic acid free, textured natural stone silicone)

Bead bonding:

Place strips of mirrored adhesive tape vertically on the reverse side of the sheet at a distance of 10 mm from its edges or the profile flanges, thus leaving gaps all round. It is recommended that the protective strip on the mirrored tape be removed prior to the further processing phases. Apply vertical beads of adhesive to the reverse side of the sheet at intervals of approx. 60 mm. Depending on the underlying surface, the beads should have a height of at least 4 mm.

Bring the sheet into position without any drying time and then press it down onto the prepared surface by means of vertical strokes with a soft wallpaper roller.

Once the adhesive has hardened, the joints and gaps must be sealed carefully with silicone.

Immediately remove the protective film from the sheet and any possible adhesive residues.

PVA BONDING

(please see page Seite 156)

MAGNETIC

With SIBUGLAS MAGNETIC professional decoration changes become child's play. Deliveries can be made for orders of three sheets and upwards. Any surfaces suitable for magnets can be used as a ground and should these be unavailable, SIBU METALFOIL provides the solution.

SURFACE PROTECTION

All the top surfaces are safeguarded against damage by a protective film, which should first be removed following processing.

GOLDEN RULES

As a rule, complete processing on the patterned side (for this reason jig- and hand-held circular saw working must take place on the reverse side).

It is imperative that sheet flapping be avoided totally during all working phases.

Always lay the sheets out flat and if necessary pin them down.

Always use high-speed, sharp cutting tools and rapid feeding!

The generation of heat should be constantly avoided, as this can result in material tension.

MECHANICAL PROCESSING OF THE PATTERNED SHEETS PRIOR TO ADESIVE APPLICATION

Sawing

SIBUGLAS sheets can be cut with jig, hand-held circular, panel and circular table saws. During cutting on the reverse side, the underlay should also be sawn through. Then deburr all cut edges.

Cutting to length using a hand-held or plunge cut circular saw

Cut from the reverse side and use a stable underlay. Recommended saw blade: 160x2.2 hard metal blade with 48 alternating teeth.

Cutting to length using a jigsaw

Set the pendulum action to zero, or at a maximum to I and then saw from the reverse side.

The patterned sheet must lie fully on the jigsaw cutting table in order to ensure that no vibrations are created. Recommended saw blade: employ saw blades with a tooth pitch of 1.2 to max. 2.5 mm. (coarse metal saw blade / fine wood saw blade / preferably PMMA saw blades).

Drilling

All drillings must be carried out on a stable underlay. Recommended drill: wood drill (centring tip drill), Forstner drill and hard metal drill with centring tip.

Core drills for wood can also be employed, but in this case it is essential that in the area next to the drilling the patterned sheet is attached firmly to a stable underlay.

FLAMMABILITY

SIBUGLAS products are subject to standard flammability pursuant to EN 13501-1 Class E.

LASER CUTTING

SIBUGLAS sheets can be processed using standard lasers. The cutting speed is in line with the laser wattage.

Note: Place the SIBUGLAS sheet on the laser machine in such a way that its reverse side is on the machine's extraction side. As is the case with all standard PMMA products, it is recommended that following laser cutting the material be "tempered". The high temperature of the laser causes tension in the material, which can lead to cracking. Tempering equalises these tensions.

PRINTING

SIBUGLAS AR+ products can be printed.

Owing to the many differing printing and colour systems, customers must carry out a printing test. The result will depend on the respective motif. We will be pleased to provide original samples for testing.

CLEANING / CARE

Standard household cleaners without scouring agents can be used.

DISPOSAL

Current LGA certificates exist for SIBUGLAS. We are pleased to make these available.

Private area: SIBUGLAS can be disposed of with the normal household refuse.

Commercial area: SIBUGLAS should be conducted to thermal disposal.

STORAGE INFORMATION

Always store SIBUGLAS products dry and flat, and protect them against the effects of humidity.

Wrap the sheets in plastic together with a silicate cachet and seal carefully. This prevents possible ripples along the sheet edges due to moisture in the air.

Outdoor storage is not possible

The following should be noted:

In order to prevent damage, the card underlay should be used and weighed down over its entire area. The uppermost sheet in the stack should be stored face down.

In storage, SIBUGLAS must be protected against sunlight and not come into contact with any liquids or damp.

The material should also be safeguarded against dirt, dust and mechanical damage.

TRANSPORT INFORMATION

When transporting SIBUGLAS care should be taken that the sheets are protected against dirt, UV rays, moisture and mechanical damage.

Stable, flat pallets that are larger than the sheets are to be employed with a card underlay.

The uppermost sheet must lie on the pallet with the structured face down. In addition, this top sheet should be protected by card and a slatted frame.

The edges and the sides must also be safeguarded (edge protection, PE film, \dots).

The temperatures below minus 35° C or above 50° C should not be exceeded.

SIBUGLAS AR+ SA - BONDED ONTO COATED WOOD BASE SHEETS INCLUDING EDGES AND MILLING

MATERIAL REQUIREMENTS

SIBU decorative sheet:

SIBUGLAS SA dimensions: $2600 \times 1000 \text{ mm}$ strongly adhesive

Wood base sheet:

Wood base sheet coated on both sides, dimensions: $2600 \times 1000 \text{ mm}$

Counter-pressure:

Not required

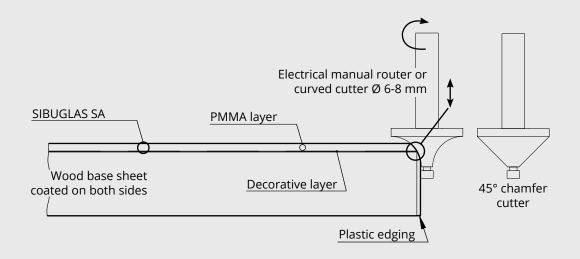
Edge material:

All standard furniture edging

PROCESSING STEPS

- I. Clean the coated wood sheet.
- Remove the protective film on the adhesive side of the SIBUGLAS sheet.
- 3. Bond the SIBUGLAS sheet onto the wood base sheet using a rubber roller.
- 4. Immediately cut the bonded sheets into the desired final dimensions (saw).
- 5. Place the edgings on the edge gluing machine.
- 6. Using an electrical manual router, cut a rounded or chamfered edge exactly up to the point of transition from the transparent PMMA layer to the structured layer. Please see sketch! In combination, the edge material and the transparent PMMA layer give the resultant radius or chamfer. The thicker the edge material, the wider the facet.

FACET MILLING IS THE PREREQUISITE FOR AN EDGED END PRODUCT!





SIBUGLAS AR+ PVA - GLUED AND PRESSED ON ABSORBENT WOOD BASE SHEETS

Whether on home furniture, in display windows, bars, hotels, or trade fair stands, today SIBUGLAS is used for a diversity of applications. SIBUGLAS is a multilayer sheet comprised of PMMA, PU leather, a special synthetic leather or a special paper. This multilayersheet can be bonded onto absorbent surfaces using PVA white glue. In order to ensure optimum flatness, we also deliver an accompanying, technically matching balancing sheet.

SIBUGLAS AR+ INCL. SIBUGLAS BALANCING SHEET

Both SIBUGLAS reverse sides are saturated with PVA white glue as evenly and quickly as possible using a roller. They are then laid on both sides of the absorbent wood base sheet and this composite is subsequently placed in a sheet press.

AS A RESULT, PERFECT, HIGH-GLOSS SURFACES CAN BE SIMPLY CREATED.

DESCRIPTION – STRUCTURE



SIBUGLAS decorative sheets that have been glued and pressed in this manner can be easily processed with the majority of woodworking machinery and tools with good results. The PE protective film must be left on the top surface during processing. Optimum machine parameters, tool layout and cutting speeds are to be determined individually prior to production on the basis of a sample.

BONDING INSTRUCTIONS FOR SIBUGLAS SHEETS WITH PVA WHITE GLUE

Glue application: only use flat, wood base sheets!

The acclimatised SIBUGLAS structured and balancing sheets, as well as the wood base sheet, should be laid out adjacent to one another on a straight, clean and sufficiently large work table. The cut wood base sheet must be roughly 10mm larger than the SIBUGLAS sheets. Both SIBUGLAS sheets should first be generously coated with PVA glue using a roller. Owing to the highly absorbent SIBUGLAS reverse side, the consumption of PVA white glue is considerable. Subsequently, both SIBUGLAS sheets are positioned as quickly as possible on the middle of the wood base sheet.

! Warning! Glue should not be applied directly to the wood base sheet, as this can have a negative effect on evenness!

Pressing:

The composite sheet is now placed in the press for approx. 30 minutes at 30° C. Do not apply excessive pressure and take into account both your know-how and the values gained from personal experience. Standard value: 20 N/cm^2 or 2 kg/cm^2 .

As soon as the sheets are removed from the press, they must be stored under stacking pressure for at least 12 hours in a FLAT position. A genuinely even surface is extremely important for the flatness of the composite sheet!

A second possibility for small batches is to press the sheets in the machine overnight at approx. 20° C. This type of processing eliminates the need for subsequent stack pressure.

Always clean the press thoroughly prior to processing SIBUGLAS sheets!

Cutting to length/edge trimming and other processing steps:

With standard woodworking machines:

Recommendation: Fine cut saw blades

At the earliest, complete this work 12 hours after gluing/pressing!

Edging application: As usual, any standard edging can be mounted in the familiar manner!

BALANCING SHEET

A technically matching balancing sheet is required for the glued and pressed composite (surface + wood base sheet + counter-pressure) that is ideally matched to the characteristics of the materials used. This virtually rules out warping due to heat, cold or fluctuating humidity.

For SIBUGLAS AR+ (PMMA 2 mm) we recommend the use of the PMMA Balance Sheet White 2800x1250x2 (article number: 20278) for balancing.

If the PMMA White PX balance sheet has not been pressed within six months, we recommend a check on the surface tension of the reverse side and if required, its subsequent surface treatment.

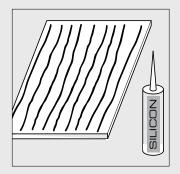
Processing ANTIGRAV

Standard processing

ANTIGRAV can be bonded edge to edge and therefore does not require expansion joints.

Readjustment on **any surface** is no problem when bonding with standard silicon or hybrid polymer adhesive is employed.

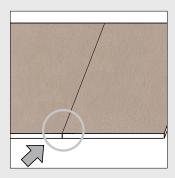
ANTIGRAV can be cut to size by using standard cutting-tools. Processing to be executede from the patterned side.



Apply beads of silicone vertically (1cm from the edge and with 6cm-spaces between the individual beads).



Press the sheet onto the wall and then adjust it.



Bonding is edge to edge = 0mm expansion joint

NΑ

SA

PRD

PRS

PR+

PR+*

PRS*

AR

AR+

+ ▼





SIBU | DESIGN we decorate.

SIBU DESIGN GmbH & Co KG

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